

Nuclear Materials Research Group  
Department of Mechanical and Materials Engineering



Queen's  
UNIVERSITY

# Line Profile Analysis Characterizing crystallographic defect structures using diffraction

Levente Balogh

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University, Kingston, ON, Canada

# The mechanical properties of materials determine their possible engineering applications <sup>2</sup>



Berlin Central Station - Wikimedia Commons  
[http://wikiarquitectura.com/es/images/f/f2/Estac\\_tren\\_berlin\\_21.jpg](http://wikiarquitectura.com/es/images/f/f2/Estac_tren_berlin_21.jpg)

## Structural steel

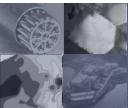
Yield strength:  $\sim$  250-700 MPa



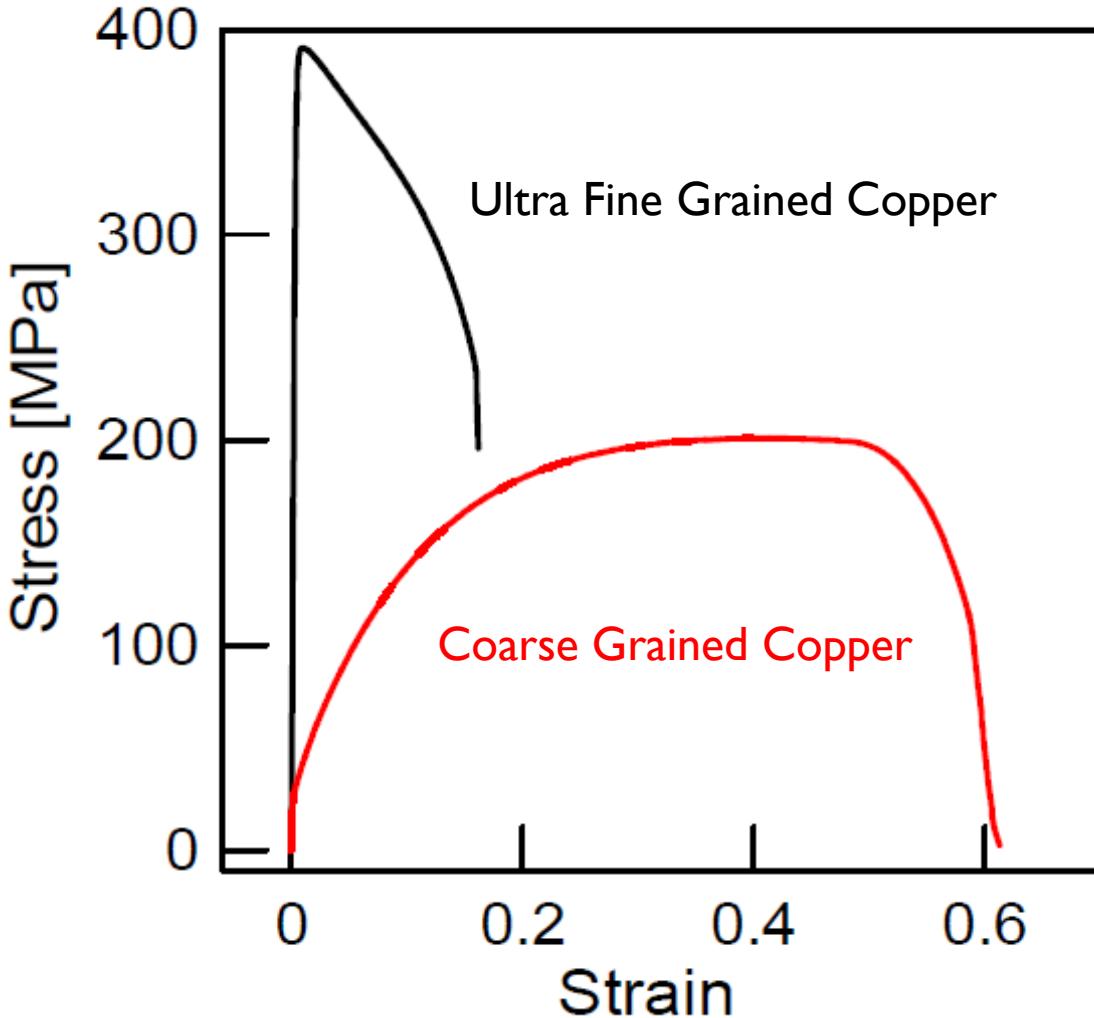
by Torsten Bätge, Wikimedia Commons -  
[http://commons.wikimedia.org/wiki/File:Kupferfittings\\_4062.jpg](http://commons.wikimedia.org/wiki/File:Kupferfittings_4062.jpg)

## Copper

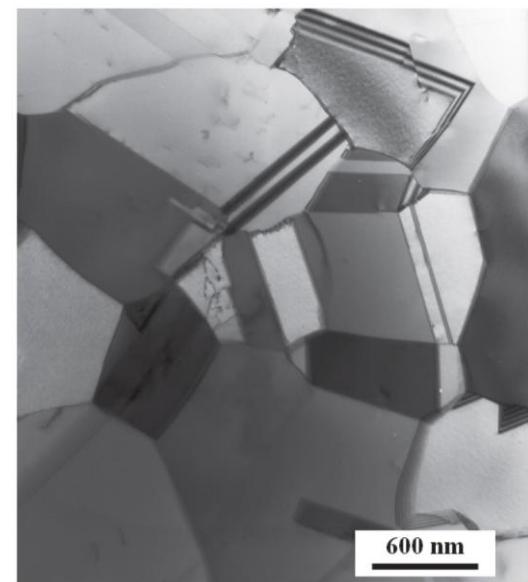
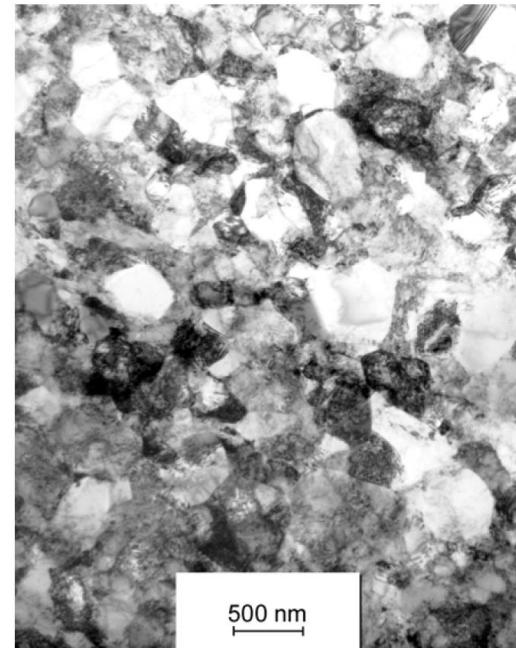
Yield strength:  $\sim$  50-70 MPa



# Microstructure and mechanical properties are strongly correlated

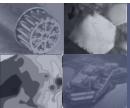


L. Kunz, L. Collini, *Frattura ed Integrità Strutturale*, 19 (2012) 61-75

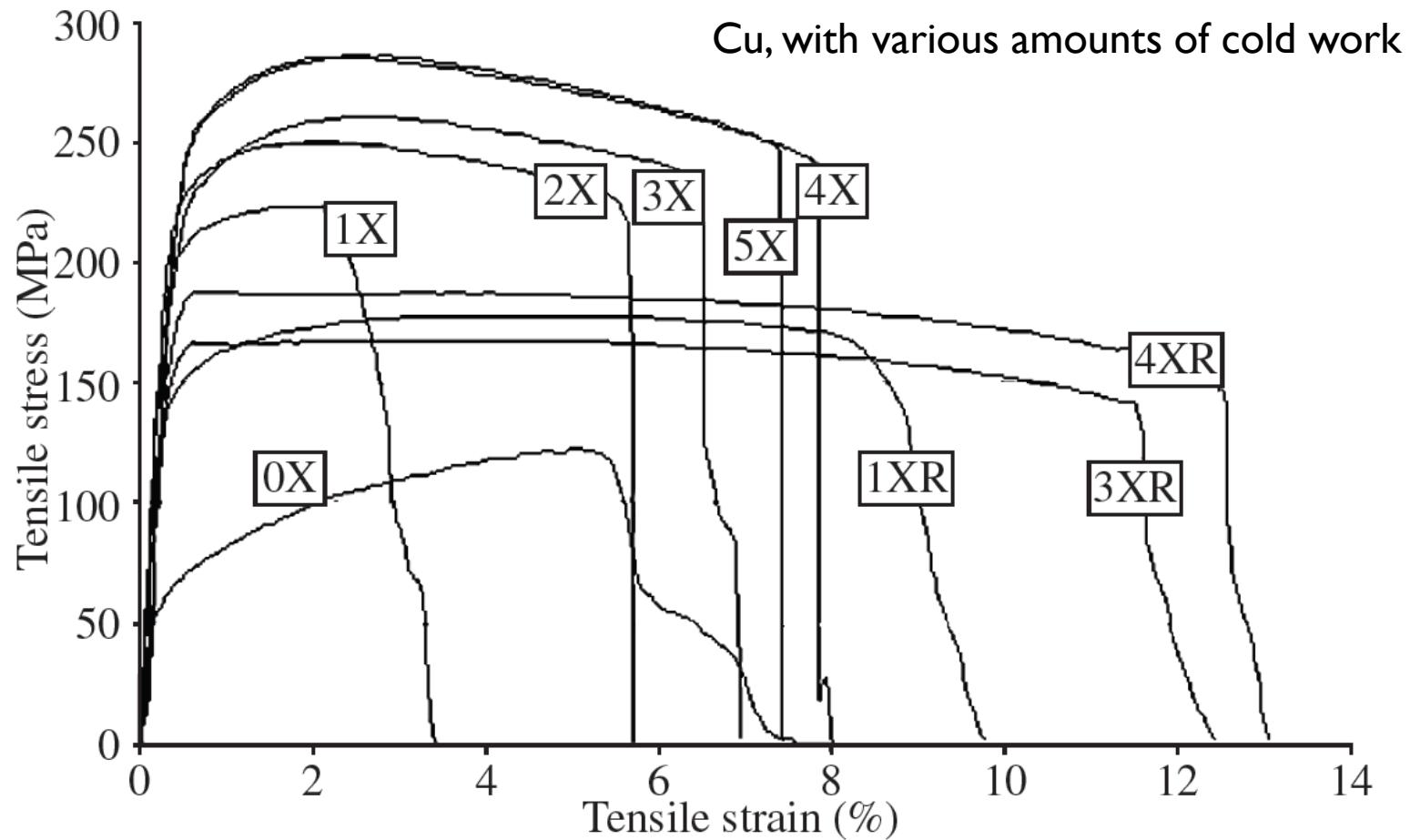


L. Mingwei, Z. Gang, Z. Yesheng, H. Fei, H. Xiaodong, Materials Research, 2013; 16(1): 88-93.

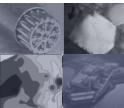
B. Hadzima, M. Janecek, R. J. Hellwig, Y. Kutnyakova & Yuri Estrin, Mater. Sci. For. 503-504 (2006) pp 883-888.



The mechanical properties of materials can be tailored within a wide range by varying the microstructure

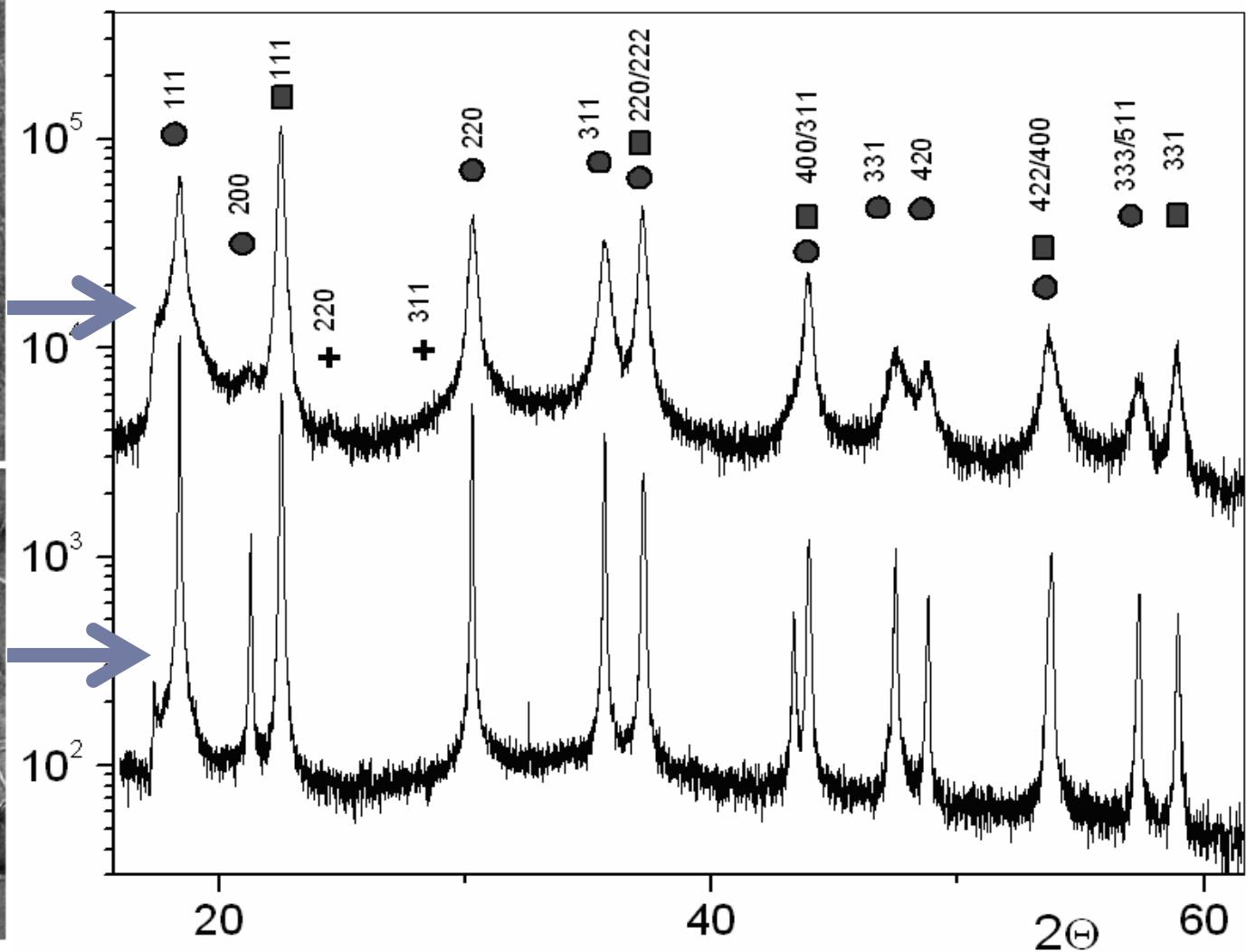
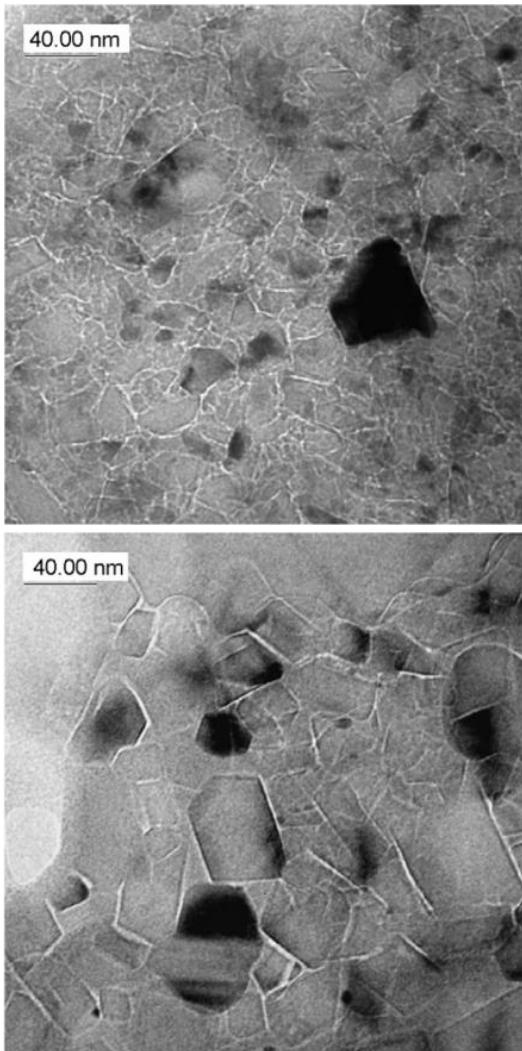


E. F. Prados, V. L. Sordi, M. Ferrante, *Materials Research*, Vol. 11, No. 2, 199-205, 2008

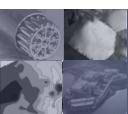


# Diffraction peak widths and shapes are correlated to the microstructure

5



L. Balogh, S. Nauyoks, T. W. Zerda, C. Pantea, S. Stelmakh, B. Palosz, T. Ungár, *Mater. Sci. Eng. A*, 487, (2008) 180-188.



Nuclear Materials Research Group • Department of Mechanical and Materials Engineering • Queen's University, Kingston, Canada



# Fundamental equation of line broadening

*Warren & Averbach (1952):*

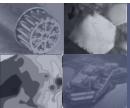
$$A(L) = A_{size}(L) A_{pf}(L) \exp(-2\pi^2 g^2 L^2 \langle \varepsilon_{L,g}^2 \rangle)$$

Fourier transform  
of a  
broadened  
diffraction  
peak shape

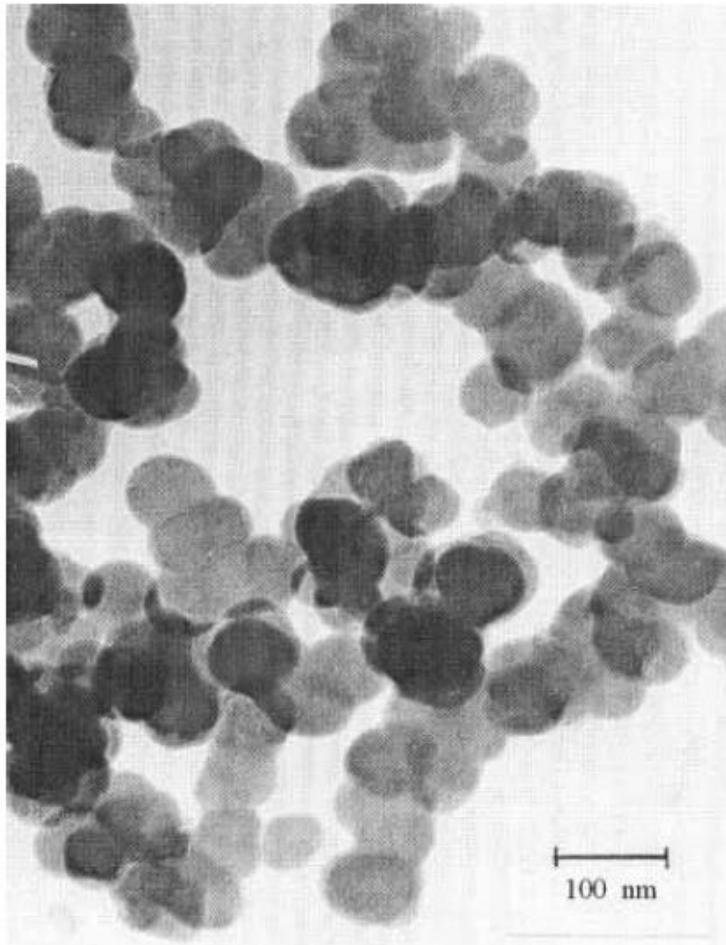
Contribution of  
crystallite size  
distribution

Contribution of planar faults

Contribution of the  
microstrain distribution found in the specimen



# The interpretation of domain size obtained from diffraction line broadening<sup>7</sup>

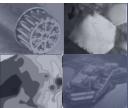


Silicon nitride powder

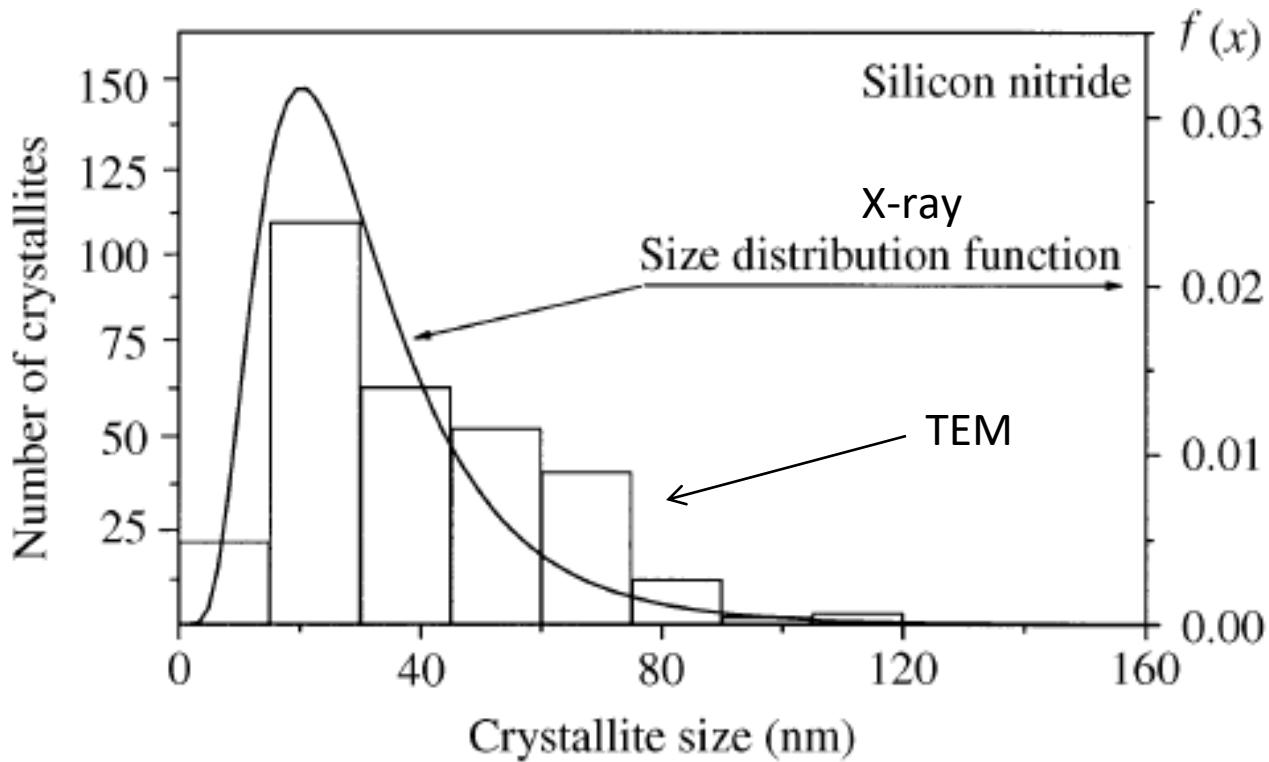
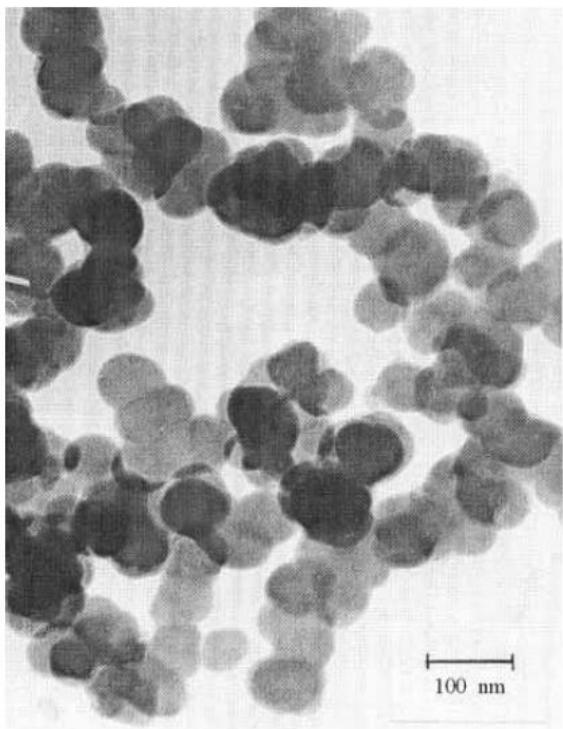


Plastically deformed Cu sample

**T. Ungár, J. Gubicza, G. Ribárik and A. Borbély, *J. Appl. Cryst.* (2001) **34**, 298-310.**

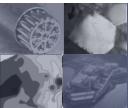


Powder or bulk polycrystalline materials produced without severe deformation

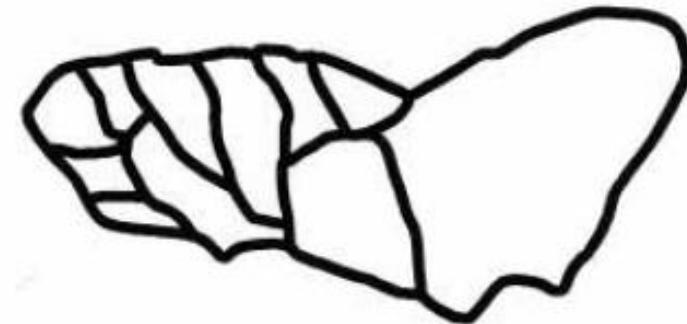
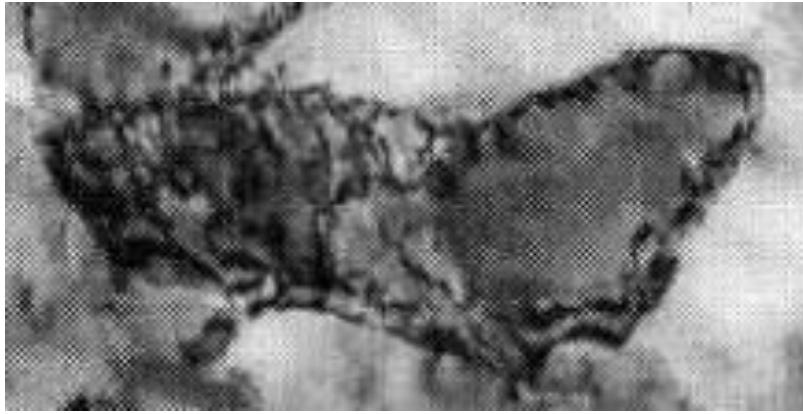
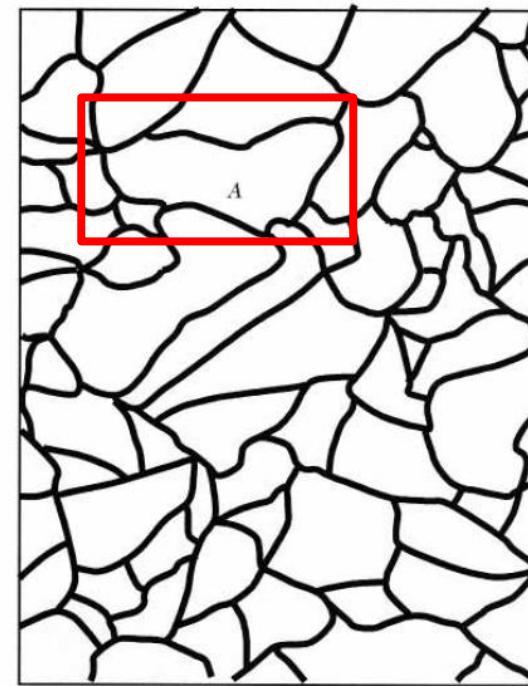
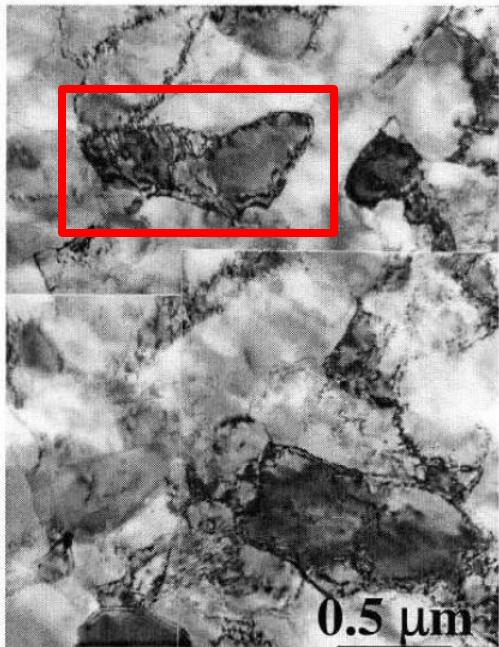


crystallite size (diffraction)  $\approx$  particle size (TEM)

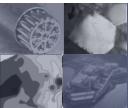
T. Ungár, J. Gubicza, G. Ribárik and A. Borbély, *J. Appl. Cryst.* (2001) **34**, 298-310.

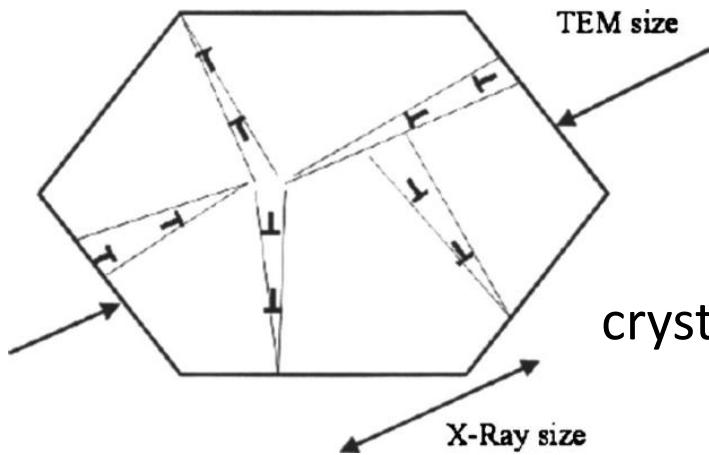
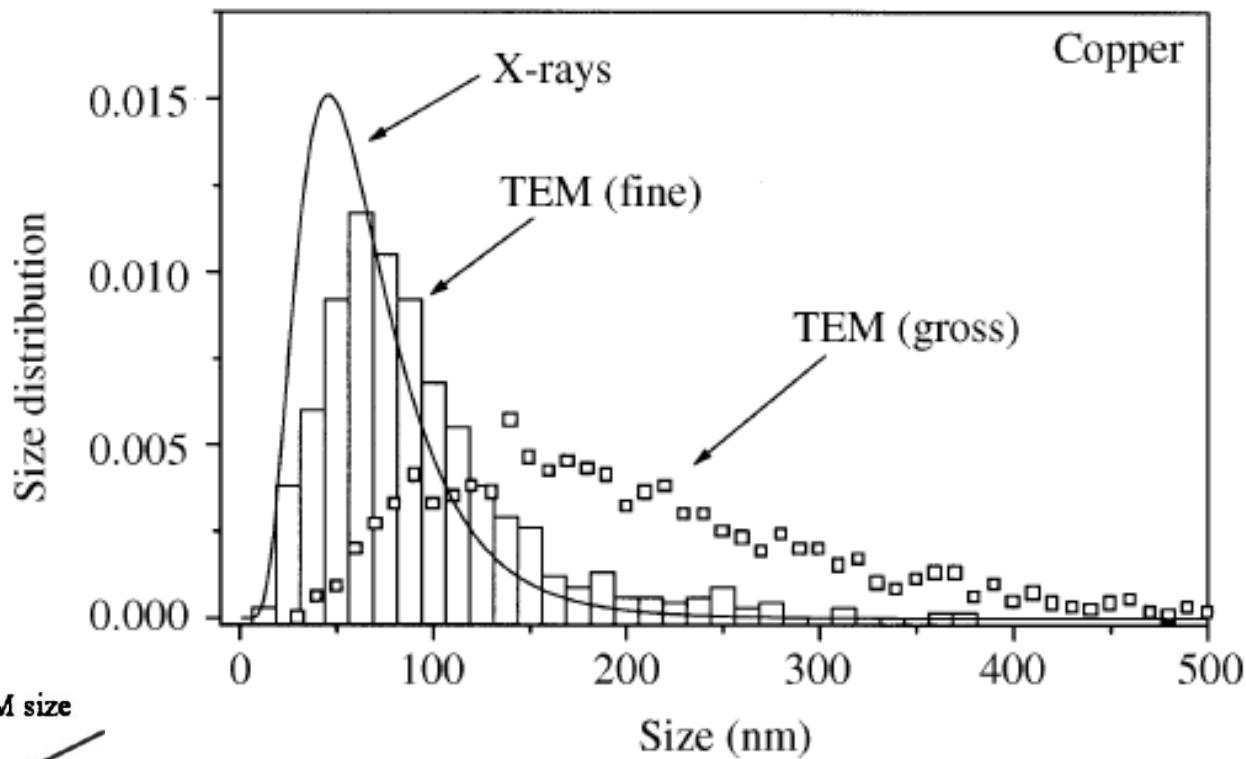
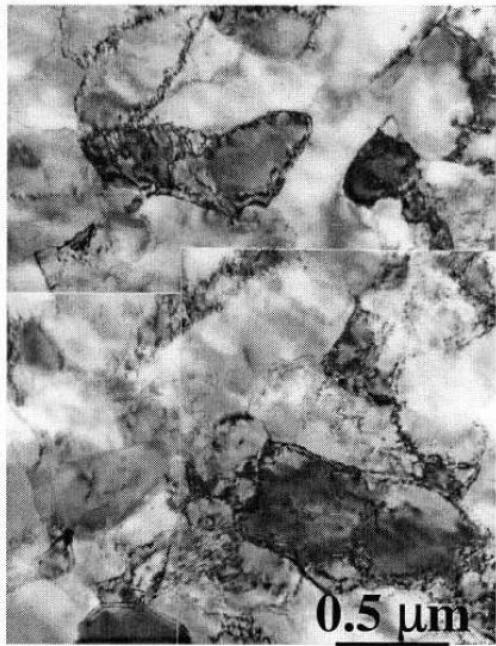


# Materials produced by significant amounts of plastic deformation



T. Ungár, J. Gubicza, G. Ribárik and A. Borbély, *J. Appl. Cryst.* (2001) **34**, 298-310.

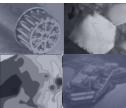




T. Ungár, J. Gubicza, G. Ribárik and A. Borbély,  
*J. Appl. Cryst.* (2001) **34**, 298-310.

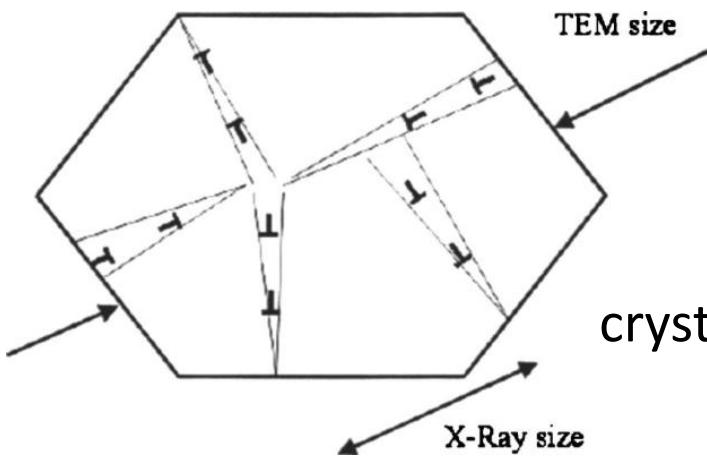
crystallite size (diffraction)  $\approx$  cell/sub-grain size (TEM)

T. Ungár, G. Tichy, J. Gubicza, and R. Hellwig, *Powder Diff.* **20**, (2005) 366.





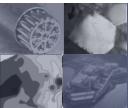
**Maximum detectable average cell/sub-grain size by Diffraction Line Profile Analysis :  $\cong 1 \mu\text{m}$**



T. Ungár, J. Gubicza, G. Ribárik and A. Borbély,  
*J. Appl. Cryst.* (2001) **34**, 298-310.

crystallite size (diffraction)  $\approx$  cell/sub-grain size (TEM)

T. Ungár, G. Tichy, J. Gubicza, and R. Hellmig, *Powder Diff.* **20**, (2005) 366.



# Fundamental equation of line broadening

*Warren & Averbach (1952):*

$$A(L) = A_{size}(L) A_{pf}(L) \exp(-2\pi^2 g^2 L^2 \langle \varepsilon_{L,g}^2 \rangle)$$

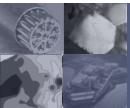
A(L) = A<sub>size</sub>(L) A<sub>pf</sub>(L) exp(-2π<sup>2</sup>g<sup>2</sup>L<sup>2</sup>⟨ε<sub>L,g</sub><sup>2</sup>⟩)

Fourier transform  
of a  
broadened  
diffraction  
peak shape

Contribution of  
planar faults

Contribution of  
crystallite size  
distribution

The microstrain  
is characterized by the  
“mean square strain”  
Contribution of the  
microstrain distribution found in the specimen



$\langle \varepsilon_{L,g}^2 \rangle$  for dislocations [Krivoglaz, Wilkens]:

Wilkens, M. (1970b). *Phys. Status Solidi A*, 2, 359±370.

Wilkens, M. (1987). *Phys. Status Solidi A*, 104, K1.

Krivoglaz, M. A. (1969). *Theory of X-ray and Thermal Neutron Scattering by Real Crystals*. New York: Plenum Press

$$\langle \varepsilon_{g,L}^2 \rangle = \frac{\rho C b^2}{4\pi} f(\eta)$$

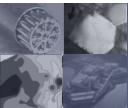
$$\eta = \frac{L}{M\rho}^{-0.5}$$

$\rho$  - Dislocation density

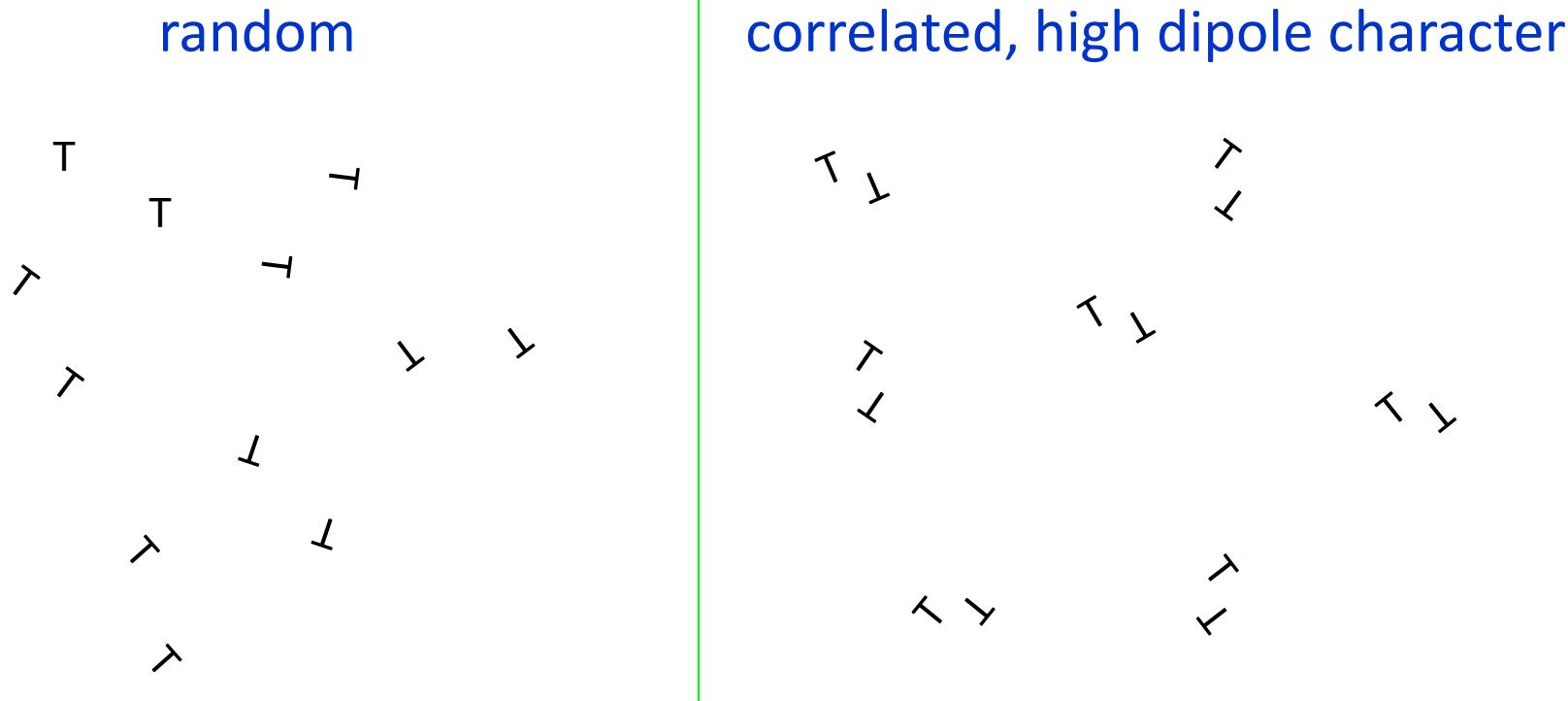
$M$  - Dislocation arrangement

$C$  - Dislocation contrast factor => Burgers vector types

$$E_{dens} \propto Gb^2 \rho \ln\left(\frac{M\rho^{-0.5}}{r_0}\right)$$

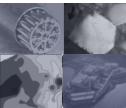


## Dislocation arrangement parameter

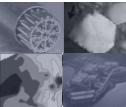
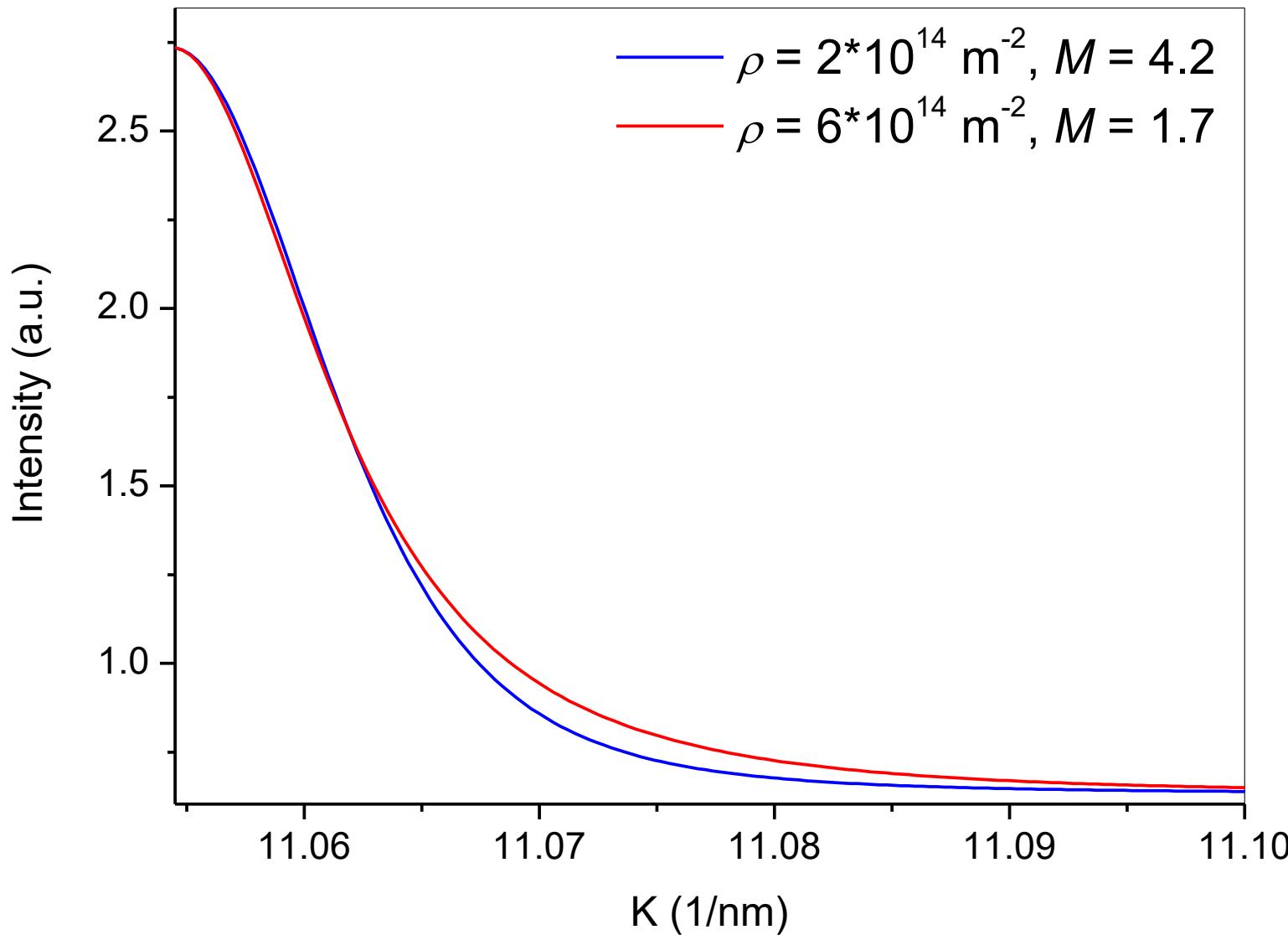


$$M_{rand} \gg M_{corr}$$

E. Schafler, K. Simon, S. Bernstoff, P. Hanák, G. Tichy, T. Ungár & M. J. Zehetbauer,  
Acta Mat. 53 (2005) 315-322.



Knowing the FWHM of the profiles is not sufficient to determine  $\rho$  (and  $M$ ) quantitatively, the full shape is needed



$\langle \varepsilon_{L,g}^2 \rangle$  for **dislocations** [Krivoglaz, Wilkens]:

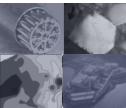
$$\left\langle \varepsilon_{g,L}^2 \right\rangle = \frac{\rho C b^2}{4\pi} f(\eta) \quad \eta = \frac{L}{M\rho^{-0.5}}$$

*C* - Dislocation contrast factor

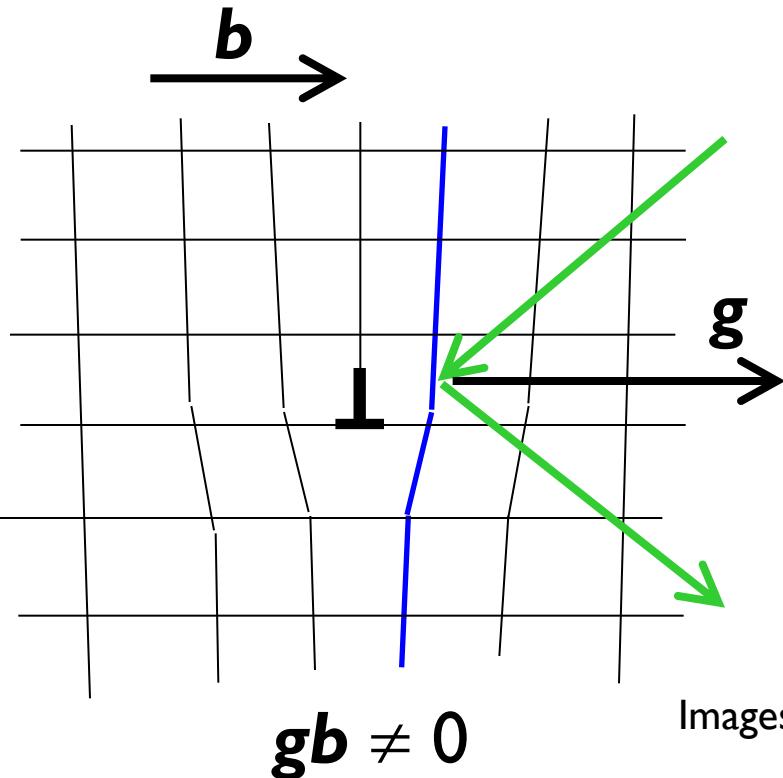
P. Klimanek & R. Kuzel *J. Appl. Cryst.* 21 (1988), 59-66.

T. Ungár & G. Tichy, *Phys. Status Solidi A*, 171 (1999) 425-434.

A. Borbély, I. C. Dragomir, G. Ribárik & T. Ungár, *J. Appl. Cryst.*, 36 (2003) 160-162.

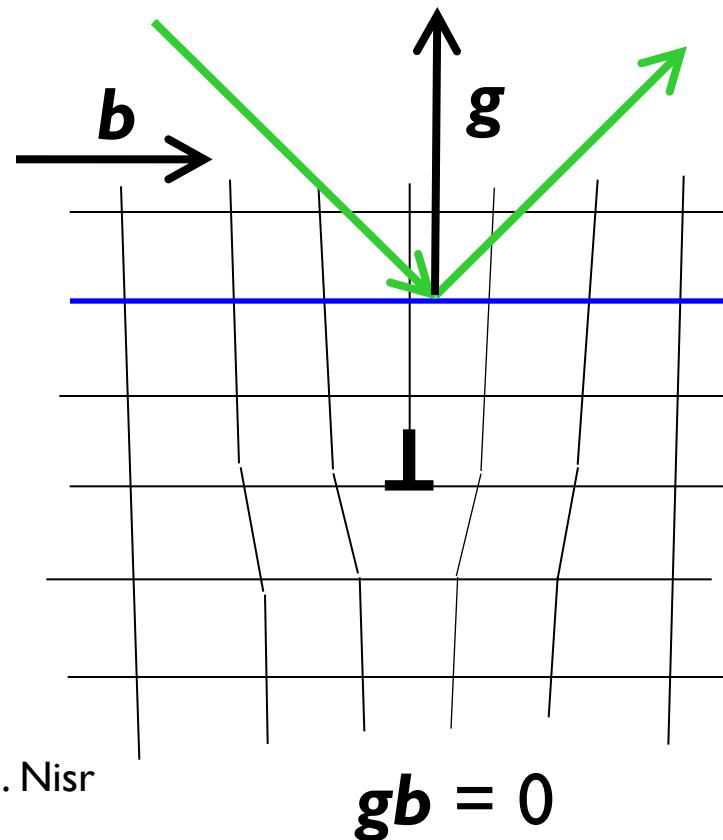


# The dislocation contrast factor carries information about the Burgers<sup>17</sup> vector types present in the crystal



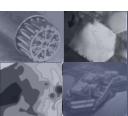
dislocation is visible  
**strong contrast**

**strong line broadening**

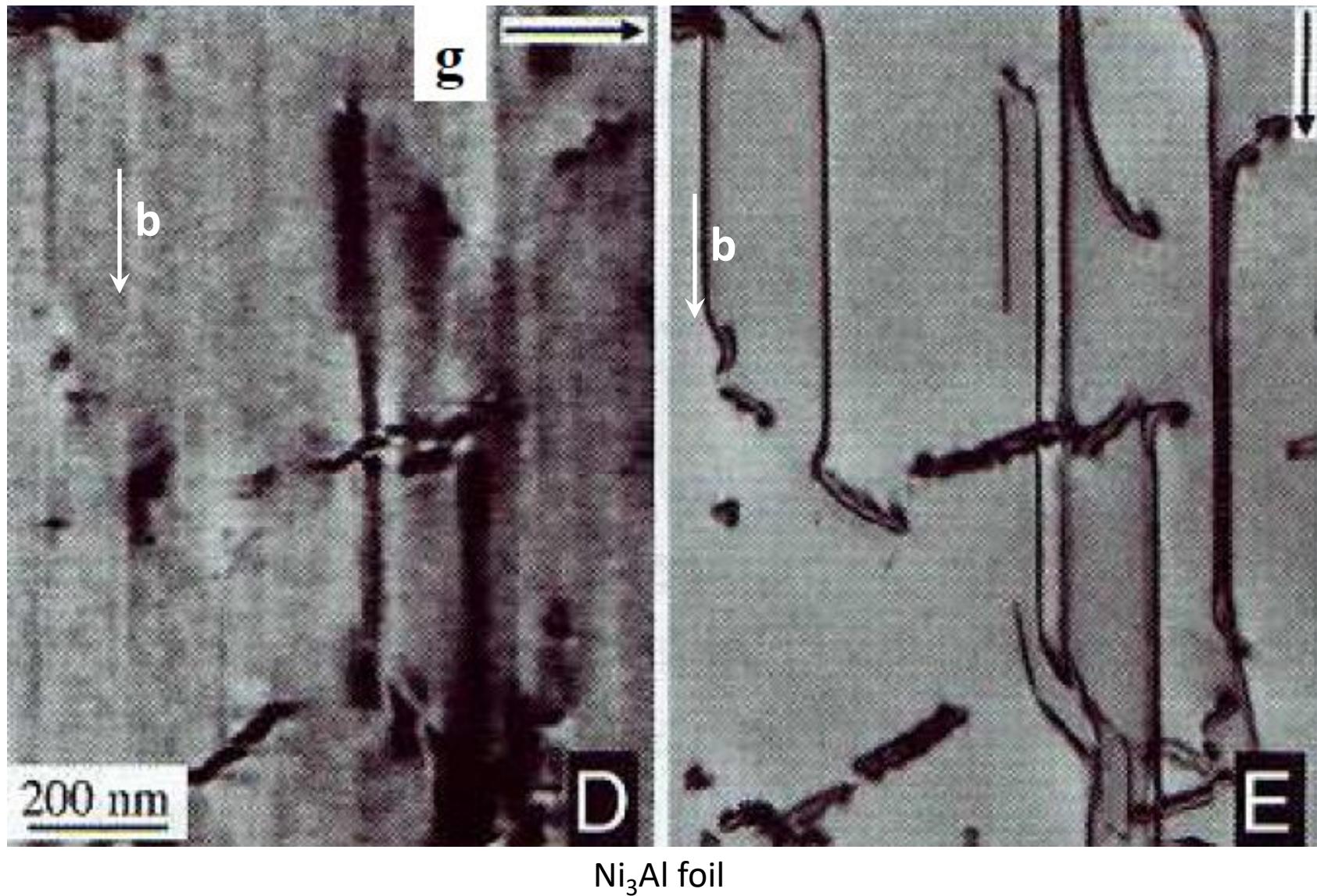


dislocation is invisible  
**weak contrast**

**weak line broadening**

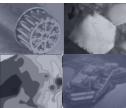


# Dislocation contrast in TEM



$\text{Ni}_3\text{Al}$  foil

B. D. Williams, C. B. Carter, *Transmission Electron Microscopy*, 1996 Plenum Press, New York



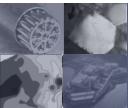
## Detection limits of Diffraction Line Profile Analysis

*average distance between dislocations:*

$$\bar{D}_{disloc} = \frac{1}{\sqrt{\rho}}$$

$$\bar{D}_{disloc} \cong 1\mu m \quad \longleftrightarrow \quad \rho_{min} \cong 10^{12} - 10^{13} m^{-2}$$

**Minimum detectable dislocation density** by Diffraction Line Profile Analysis is in the range of:  $\cong 10^{13} m^{-2}$



# Fundamental equation of line broadening

*Warren & Averbach (1952):*

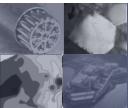
$$A(L) = A_{size}(L) A_{pf}(L) \exp(-2\pi^2 g^2 L^2 \langle \varepsilon_{L,g}^2 \rangle)$$

Fourier transform  
of a  
broadened  
diffraction  
peak shape

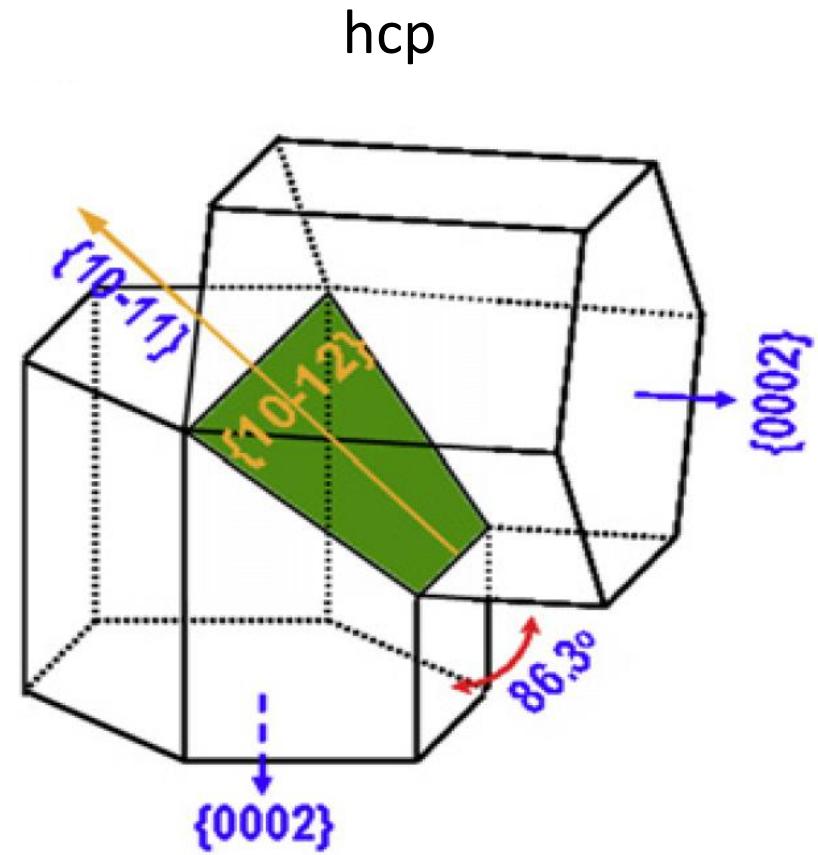
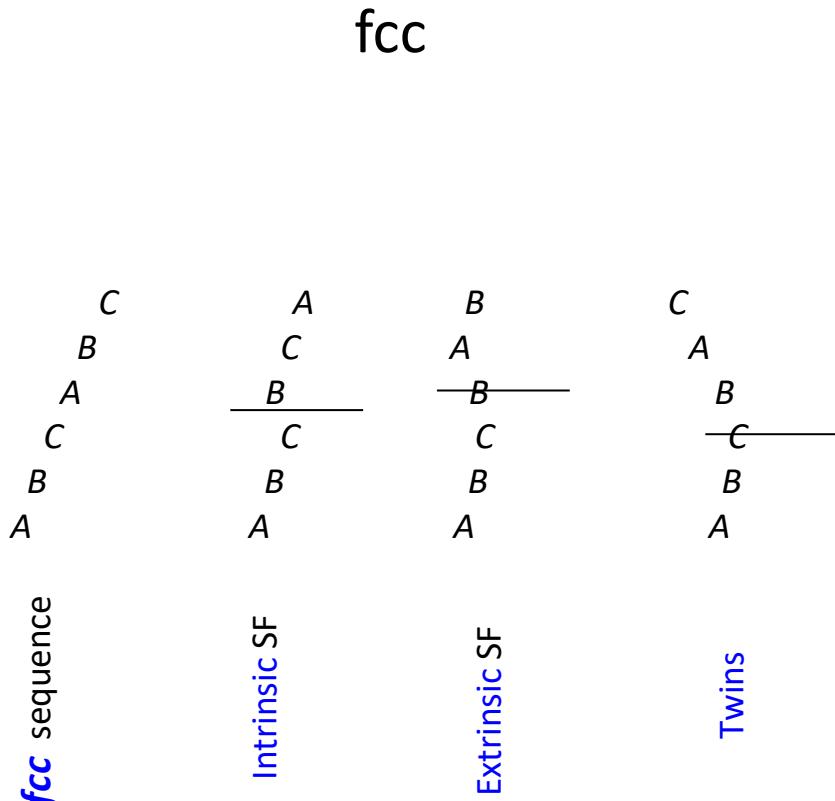
Contribution of  
crystallite size  
distribution

Contribution of planar faults

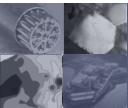
Contribution of the  
microstrain distribution found in the specimen



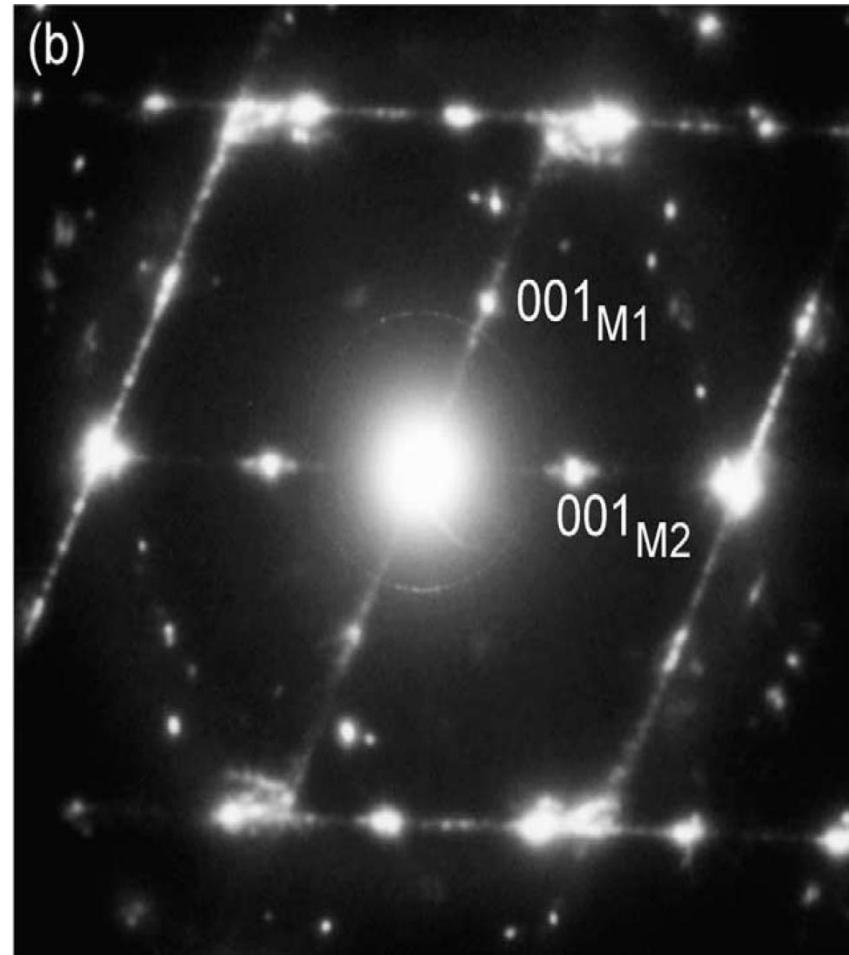
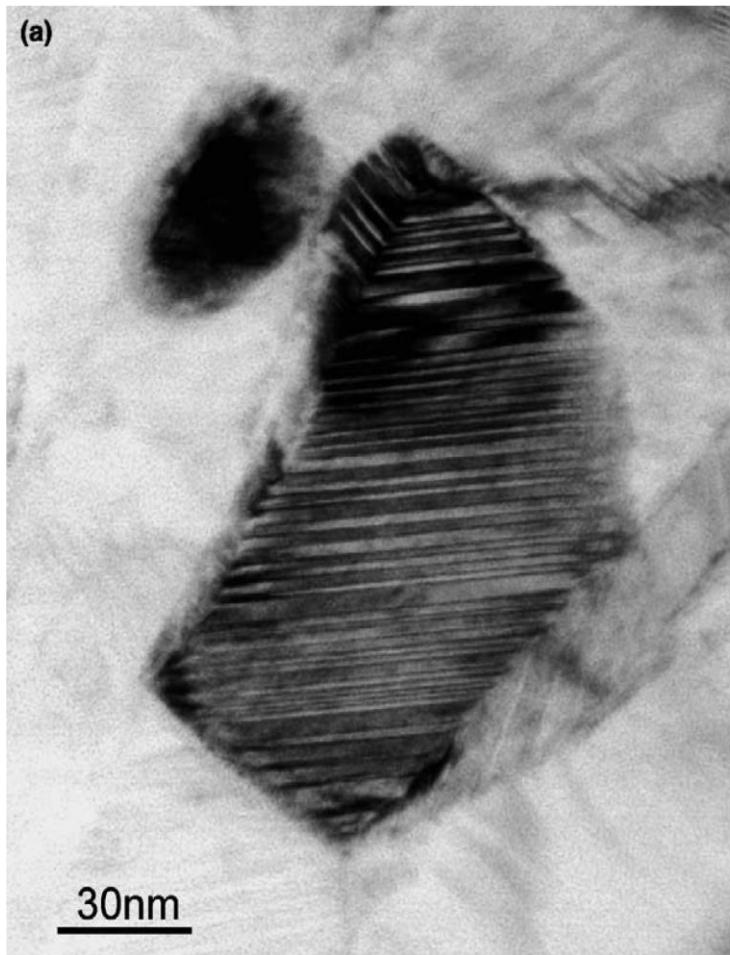
# Planar Defects: twinning and stacking faults



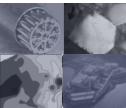
**L. Wu, A. Jain, D.W. Brown, G.M. Stoica,  
S.R. Agnew, B. Clausen, D.E. Fielden,  
P.K. Liaw** Acta Materialia 56 (2008) 688–695



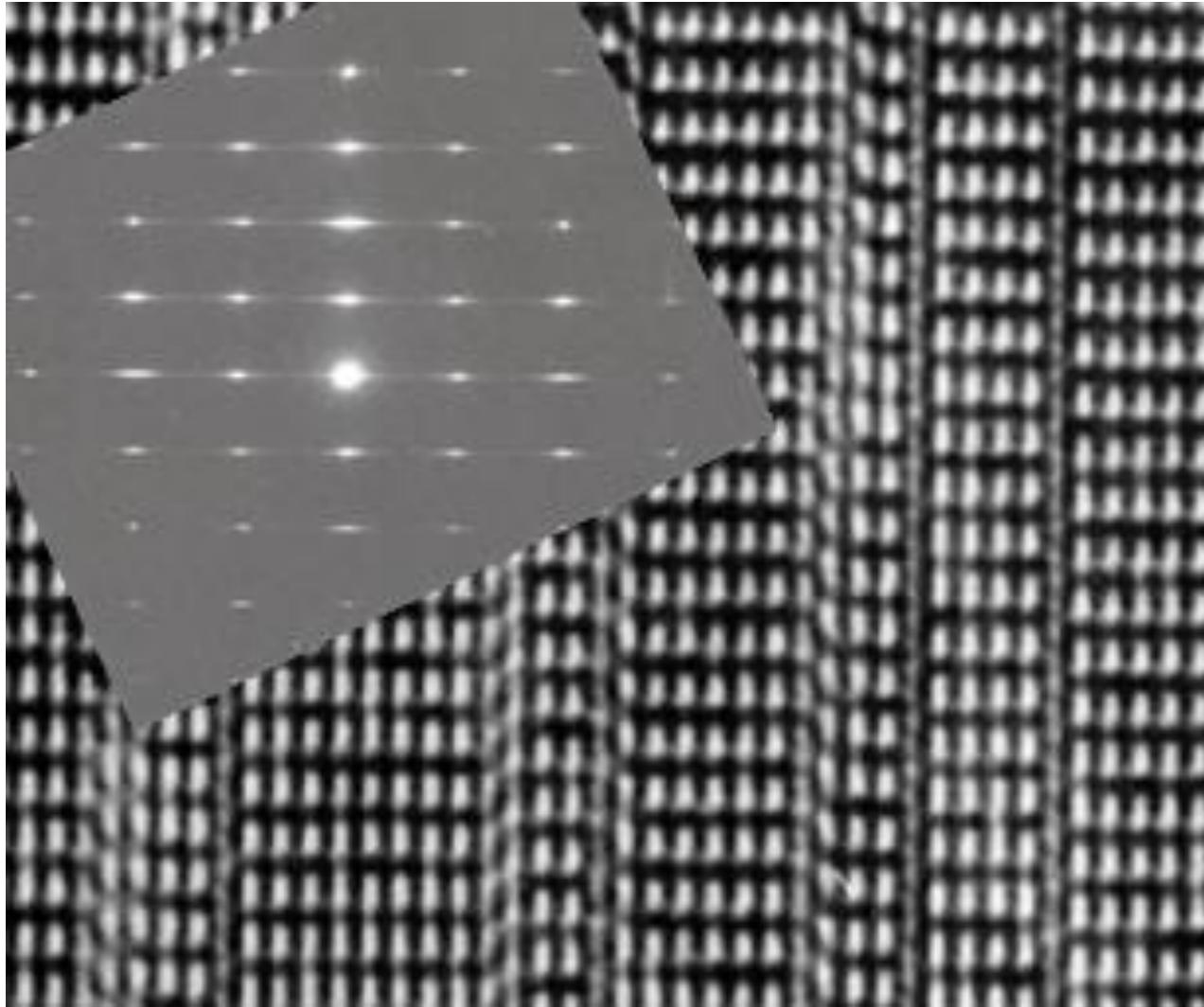
# Streaking: Twins in nanocrystalline NiTi



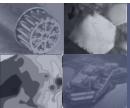
T. Waitz, V. Kazykhanov, H.P. Karnthaler, *Acta Materialia* 52 (2004) 137–147



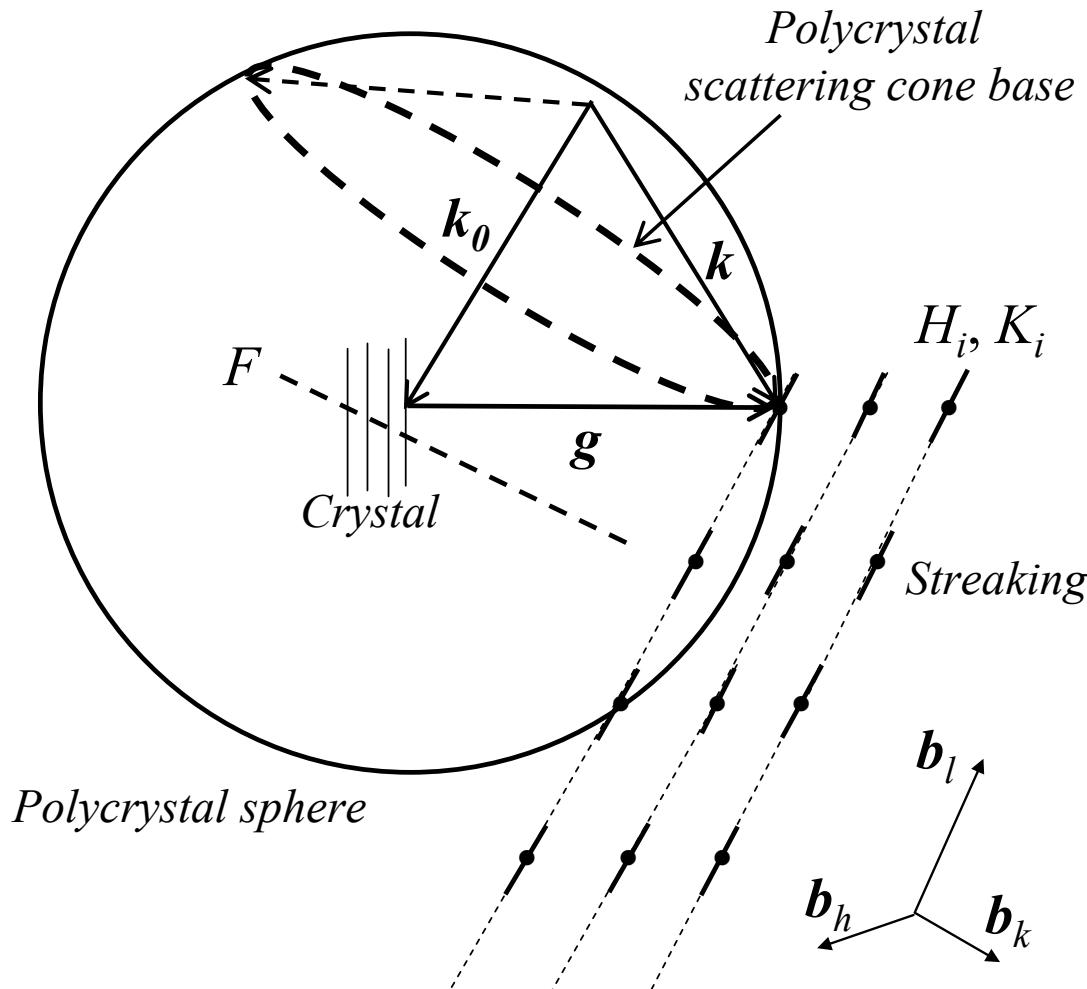
# Streaking: Planar Defects in Magnesium-Fluorogermanate



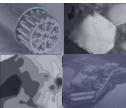
P. Kunzmann in J.M. Cowley, Acta Cryst. (1976). A32, 83



# Integrating the streak profiles to obtain powder patterns



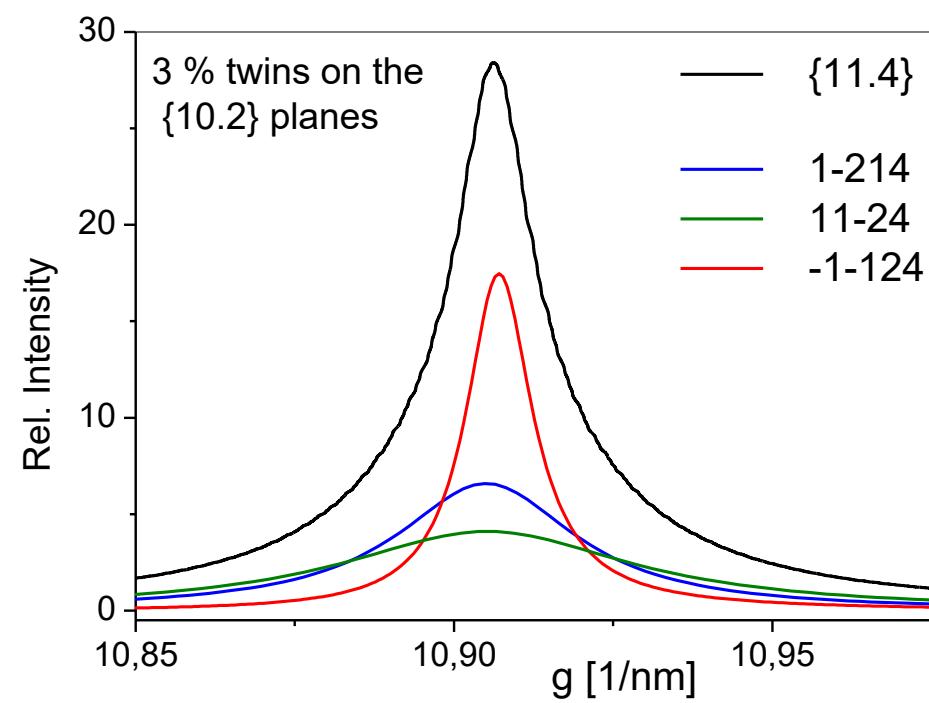
L. Balogh, G. Tichy and T. Ungár J. Appl. Cryst. 42, (2009) 580-591.



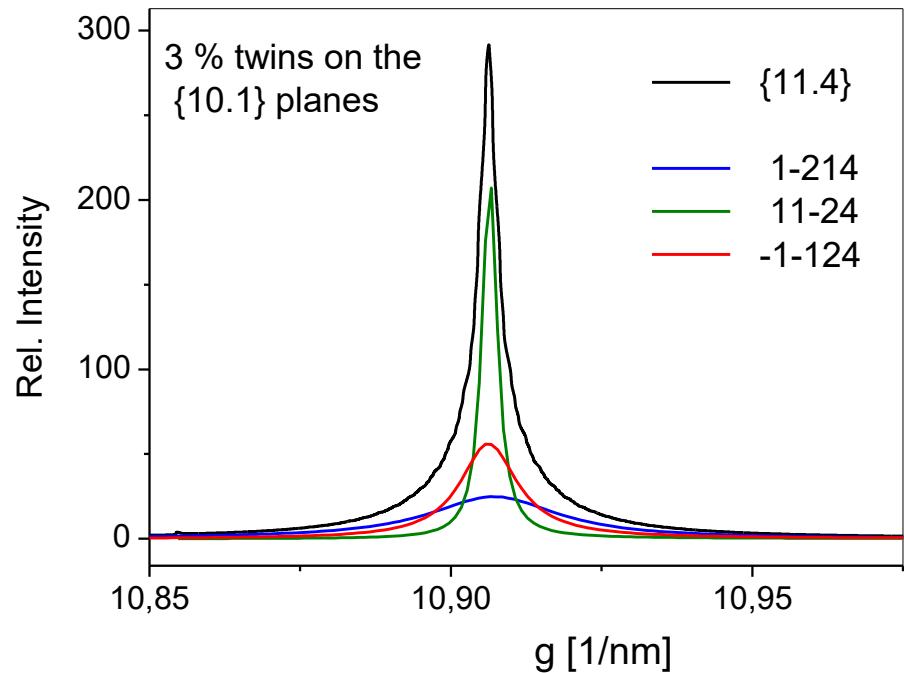
*Powder profiles → weighted sum of  
differently broadened sub-reflections*

{11.4} powder diffraction profile

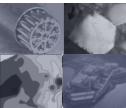
Twinning on {10.2} planes

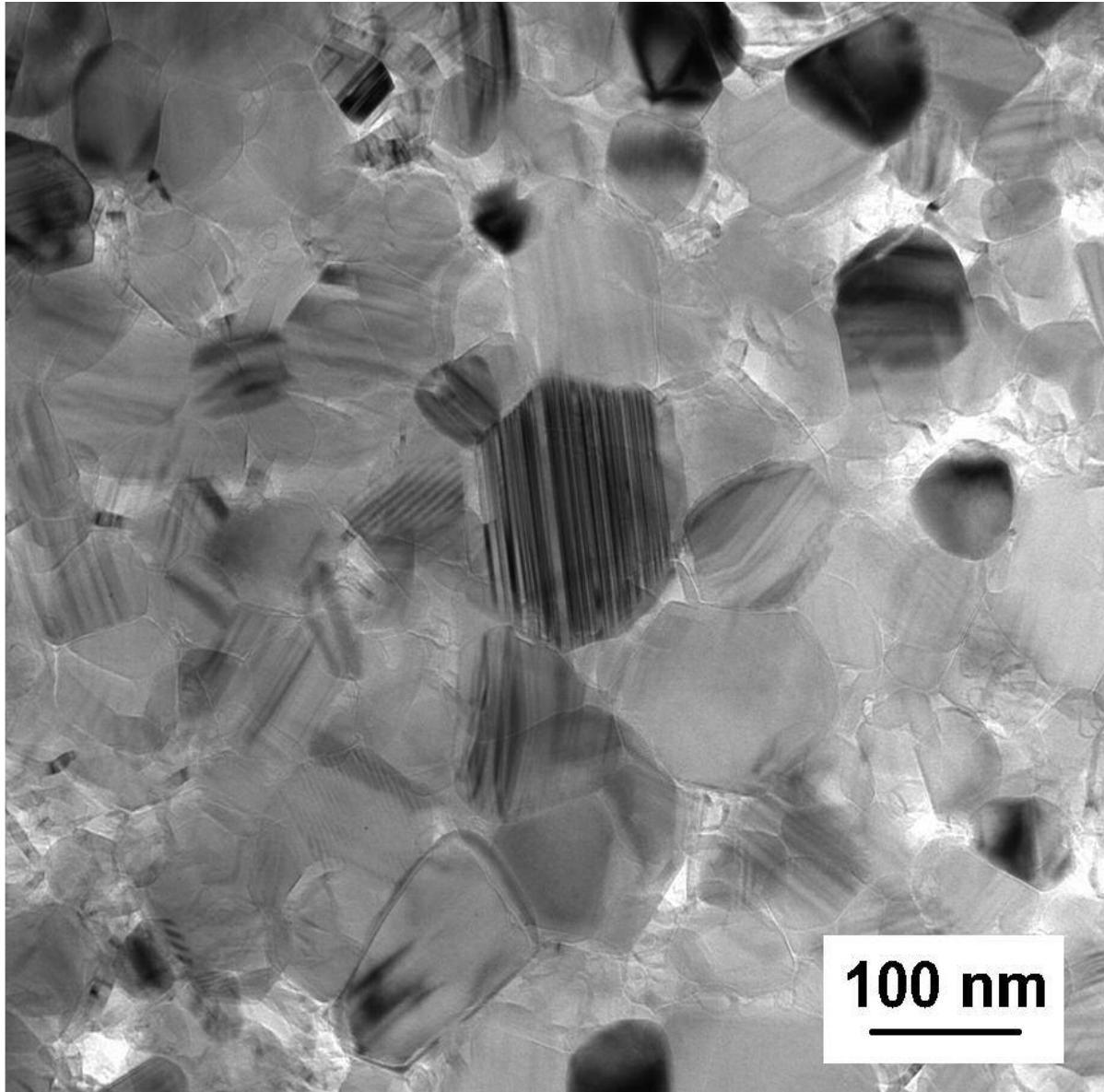


Twinning on {10.1} planes



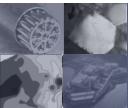
L. Balogh, G. Tichy and T. Ungár *J. Appl. Cryst.* 42, (2009) 580-591.



*nano-SiC* sintered at 2 Gpa and 1800 °C

$$\bar{D}_{twin} \cong 23 \pm 3 \text{ nm}$$

**J. Gubicza, S. Nauyoks, L. Balogh,  
J. Lábár, T. W. Zerda, T. Ungár, J.  
*Mater. Res.* **22** (2007) 1314**



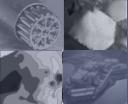
## Detection limits of Diffraction Line Profile Analysis

*average distance between twin boundaries:*

$$\bar{D}_{twin} = \frac{1}{\beta} d_T, \quad d_T \cong 0.1 - 0.2 \text{ nm}$$

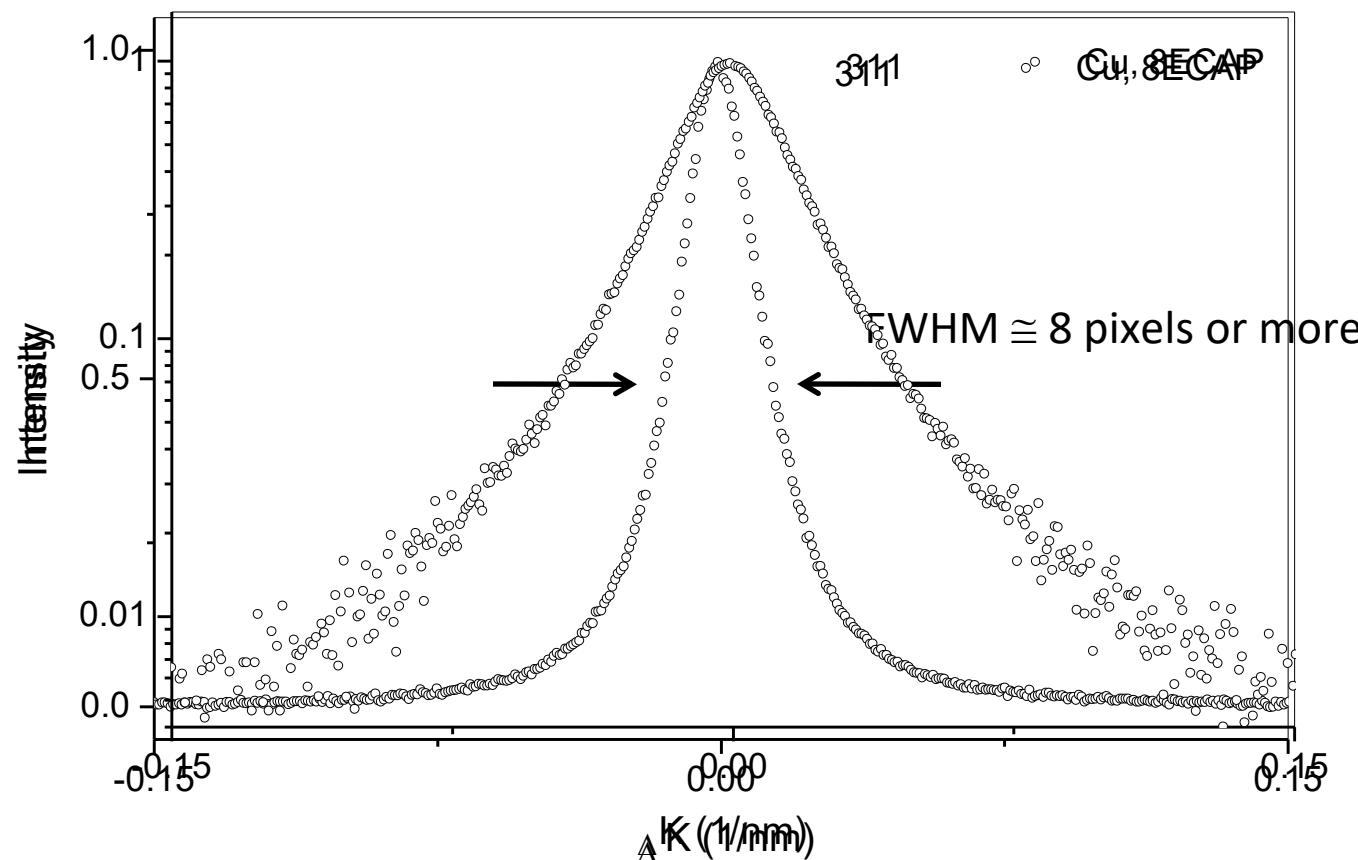
$$\bar{D}_{twin} \cong 1 \mu\text{m} \quad \longleftrightarrow \quad \beta \cong 0.02\%$$

**Minimum detectable twin boundary frequency** by Diffraction Line Profile Analysis is in the range of:  $\cong 0.02\%$



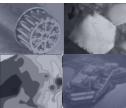
# Data quality requirements

Diffraction Line Profile Analysis needs high angular resolution and good statistics



$$K = 1/d, \Delta K = K - K_0$$

- good statistics: 5000-6000 or more counts in the bin of the peak maxima



- the whole diffraction pattern is modeled using *theoretical profile functions based on fundamental physical principles* applied to the different microstructural characteristics

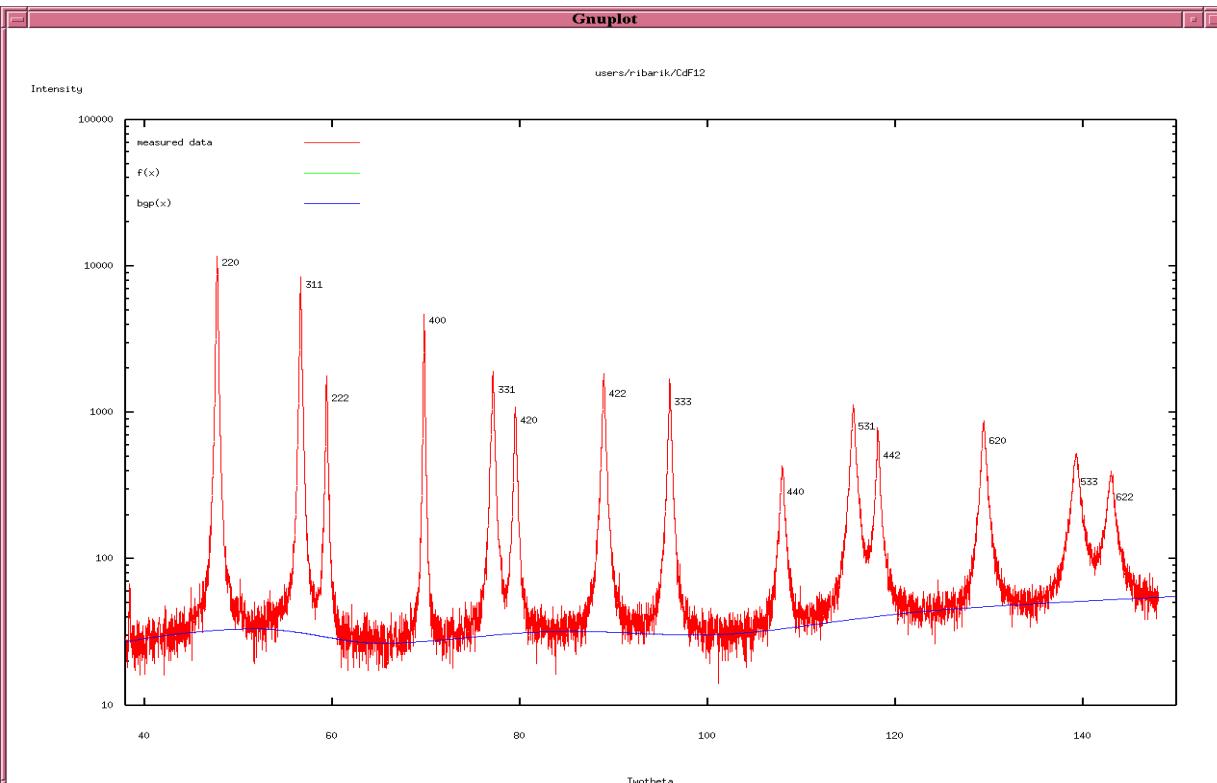
- Scardi & Leoni (2002): **Whole Powder Pattern Modeling (WPPM)**

P. Scardi & M. Leoni, *Acta Cryst.* A58 (2002) 190-200.

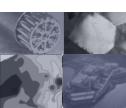
- Ungár & Ribárik (2004): **extended Convolutional Multiple Whole Profile (eCMWP)**

Ungár T., Gubicza J., Ribárik G., Borbély A.; *J Appl Cryst.* 34 (2001) 298–310

G. Ribárik, J. Gubicza & T. Ungár, *Mat. Sci. Eng. A* 387-389 (2004) 343-347.

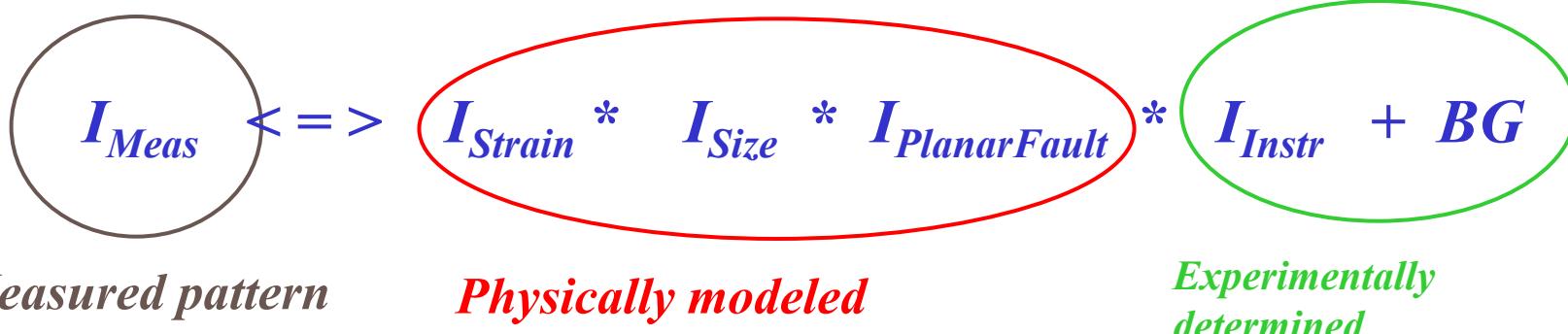


G. Ribárik, N. Audebrand, H. Palancher,  
T. Ungár and D. Louér,  
*J. Appl. Cryst.* (2005). 38, 912–926



The quantitative microstructure evaluation is performed using:

## eCMWP (extended Convolutional Multiple Whole Profile) method



*Measured pattern*

*Physically modeled*

*Experimentally  
determined*

**Ungár T., Borbély A.** *Appl. Phys. Lett.* **69** (1996) 3173-3175.

**Ungár T., Tichy G.** *Phys. Status Solidi A* **171** (1999) 425-434.

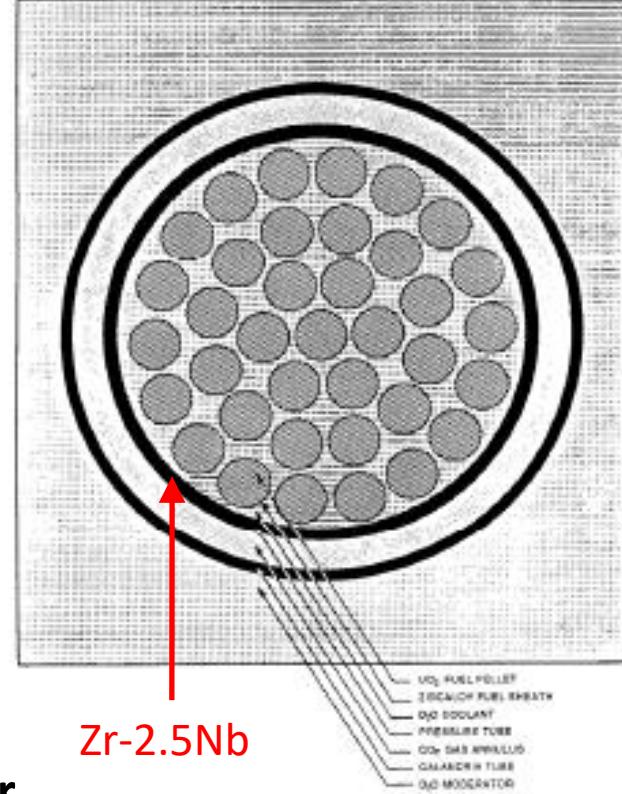
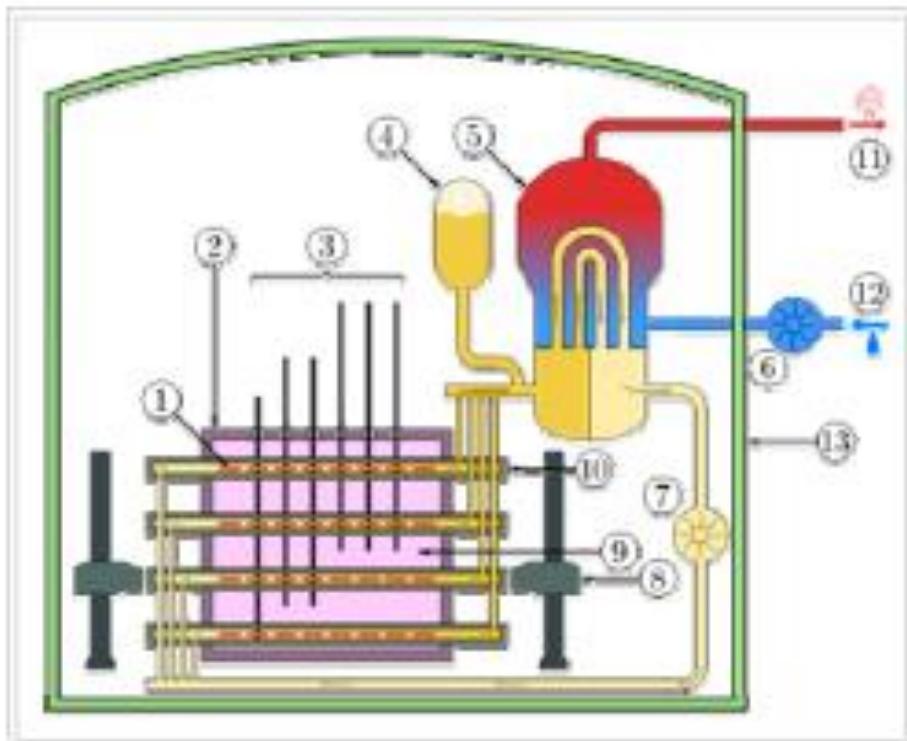
**Ungár T., Gubicza J., Ribárik G., Borbély A.** *Journal of Applied Crystallography* **34** (2001) 298.

**Ribárik G., Gubicza J., Ungár T., Mat. Sci. Eng. A** **387-389** (2004) 343-347.

**Ribárik G., Jóni J., Ungár T., J. Mater. Sci. & Tech.** **35** (2019) 1508-1514.



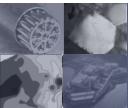
# Example I: irradiated Zr-2.5Nb alloy



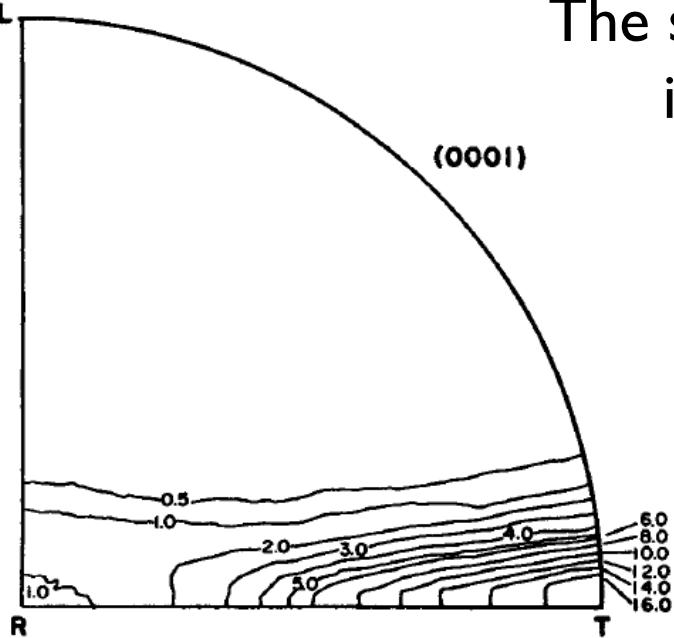
- Removed from pressure tubes in a CANDU reactor.
- Cold worked prior to service.
- 7 years of service.
- 250C, close to the cooling water inlet.
- Neutron fluence  $1.6 \times 10^{24}/\text{m}^2$ .

CANDU Basic Lattice Cell for 37-Element Fuel (Not to Scale)

Samples provided by:  
 Nuclear Materials Research Group,  
 Queen's University, Kingston, ON, Canada  
 Chalk River Laboratories,  
 Atomic Energy Canada Ltd., Canada

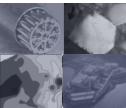
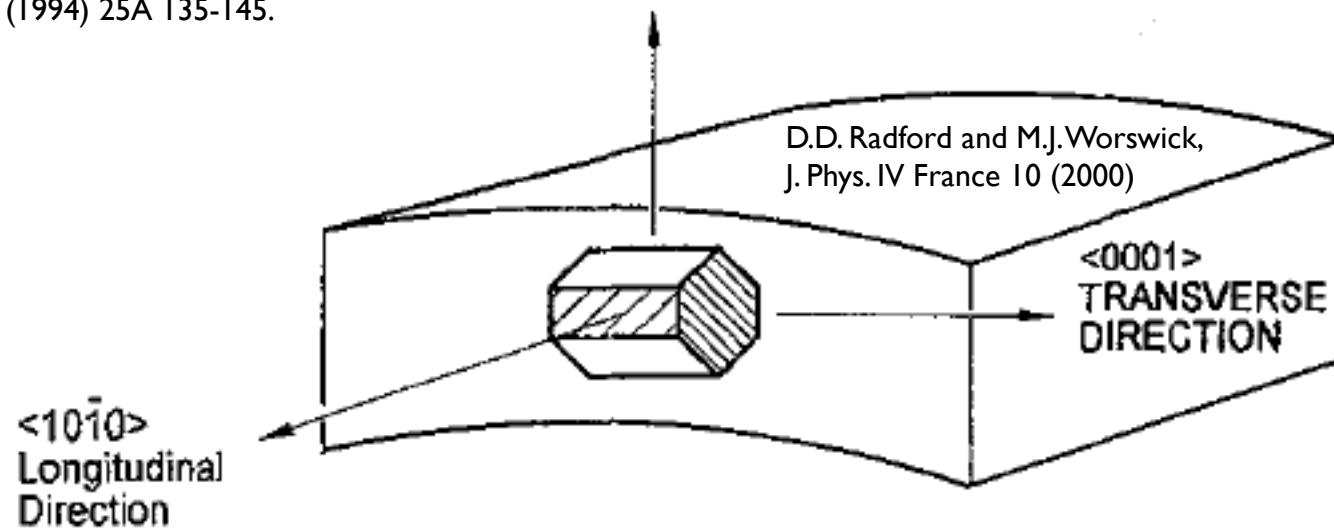


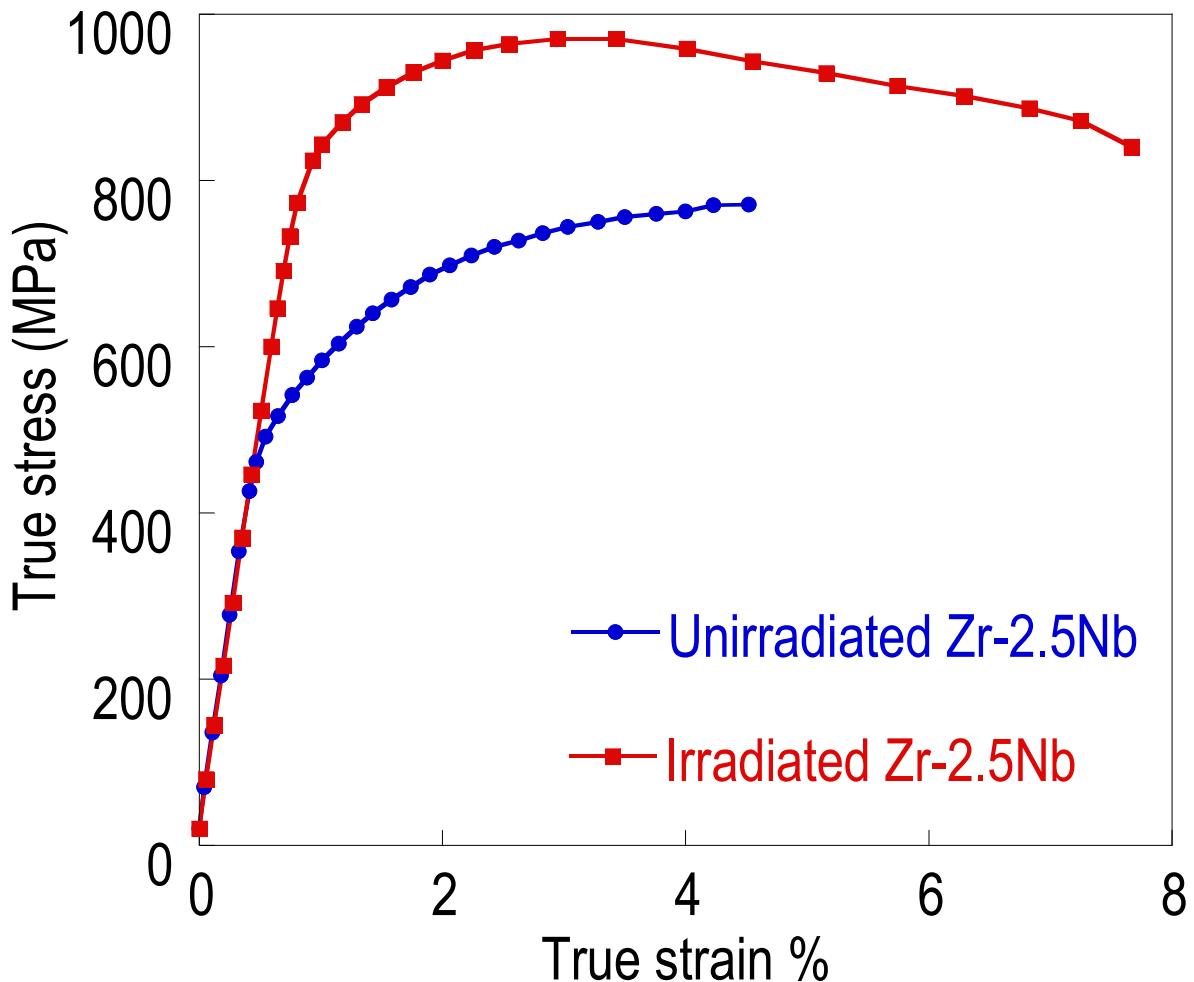
The samples for annealing are cut from the irradiated Zr-2.5Nb pressure tube



D.D. Himbeault, C.K. Chow, and M.P. Puls,  
Met. Mat. Trans. A, (1994) 25A 135-145.

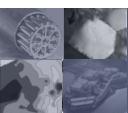
$<1\bar{1}20>$   
RADIAL  
DIRECTION



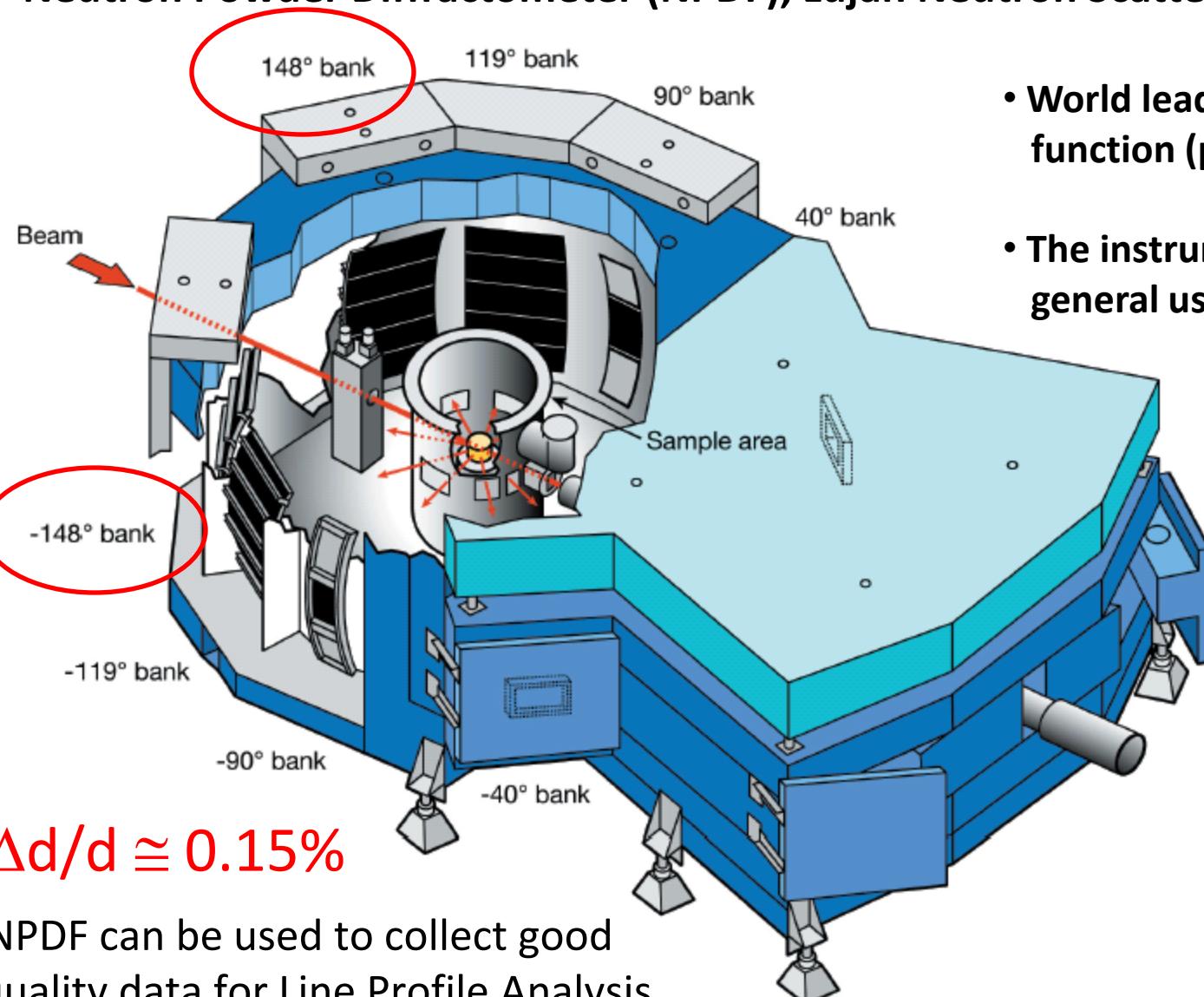


- the tensile direction was parallel with the longitudinal direction of the pressure tube

Sample	Yield strength
Un-irradiated Longitudinal(UL)	527MPa
Irradiated Longitudinal(IL)	824MPa



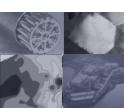
# High resolution time-of-flight neutron diffraction measurements performed at the Neutron Powder Diffractometer (NPDF), Lujan Neutron Scattering Center, LANL



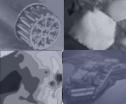
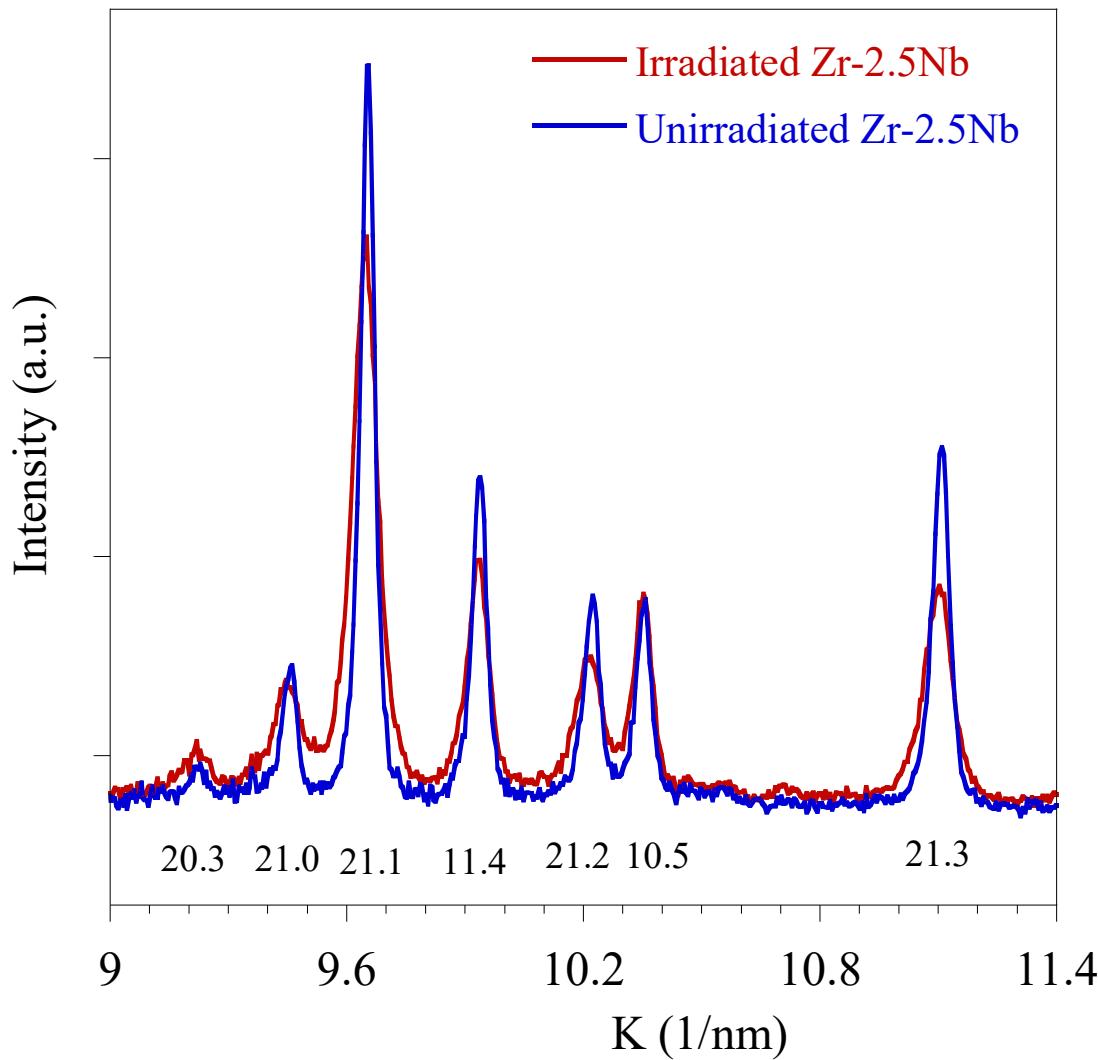
- World leader in pair distribution function (pdf) studies
- The instrument is available to general users

$$\Delta d/d \approx 0.15\%$$

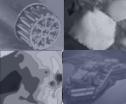
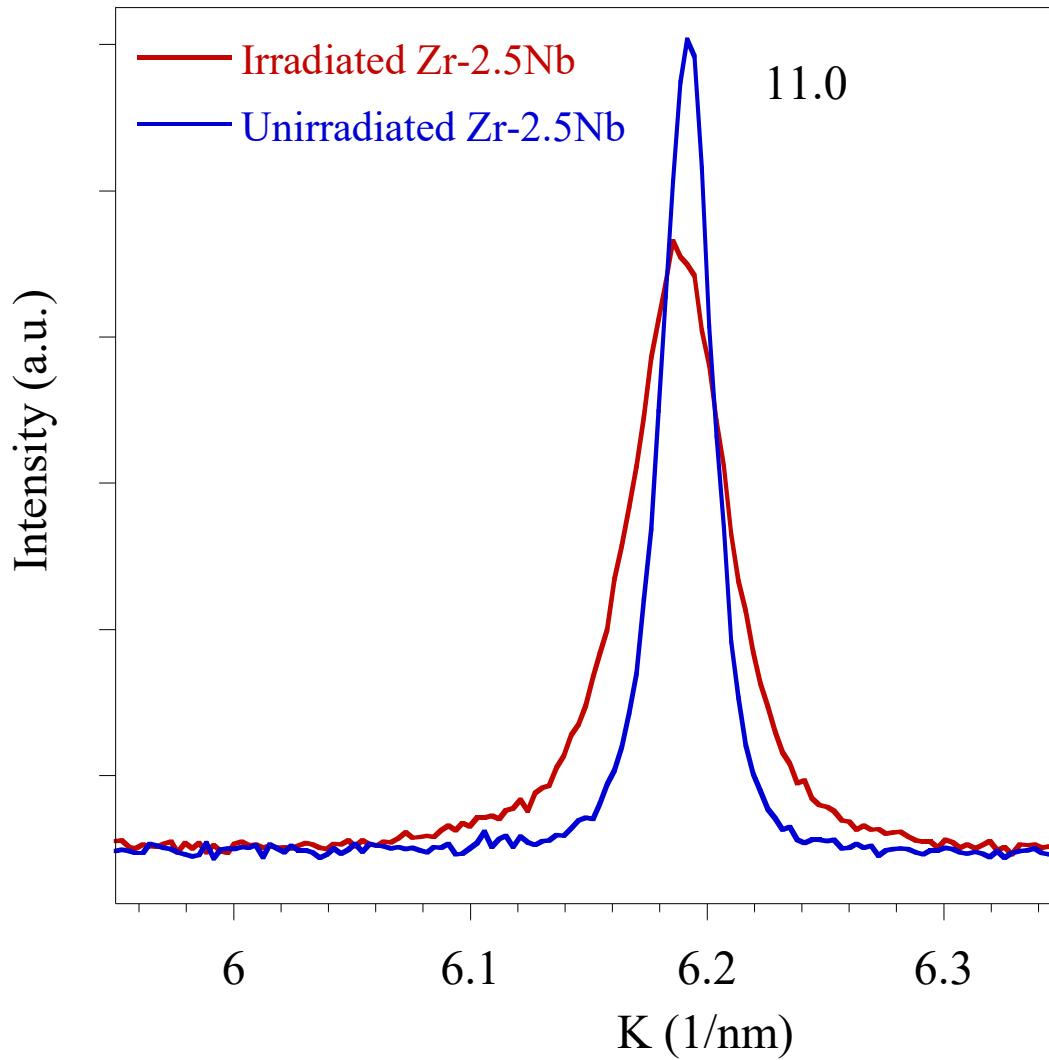
- NPDF can be used to collect good quality data for Line Profile Analysis



Significant line profile broadening is observed, which is strongly  $h\bar{k}l$  dependent



Significant line profile broadening is observed, which is strongly  $h k l$  dependent



# Qualitative assessments based on the peak width changes due to irradiation

small FWHM change =>

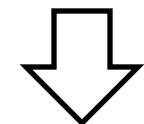
**gb  $\approx 0$**

00.2, 00.4,  
10.4, 10.5, 10.3

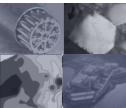
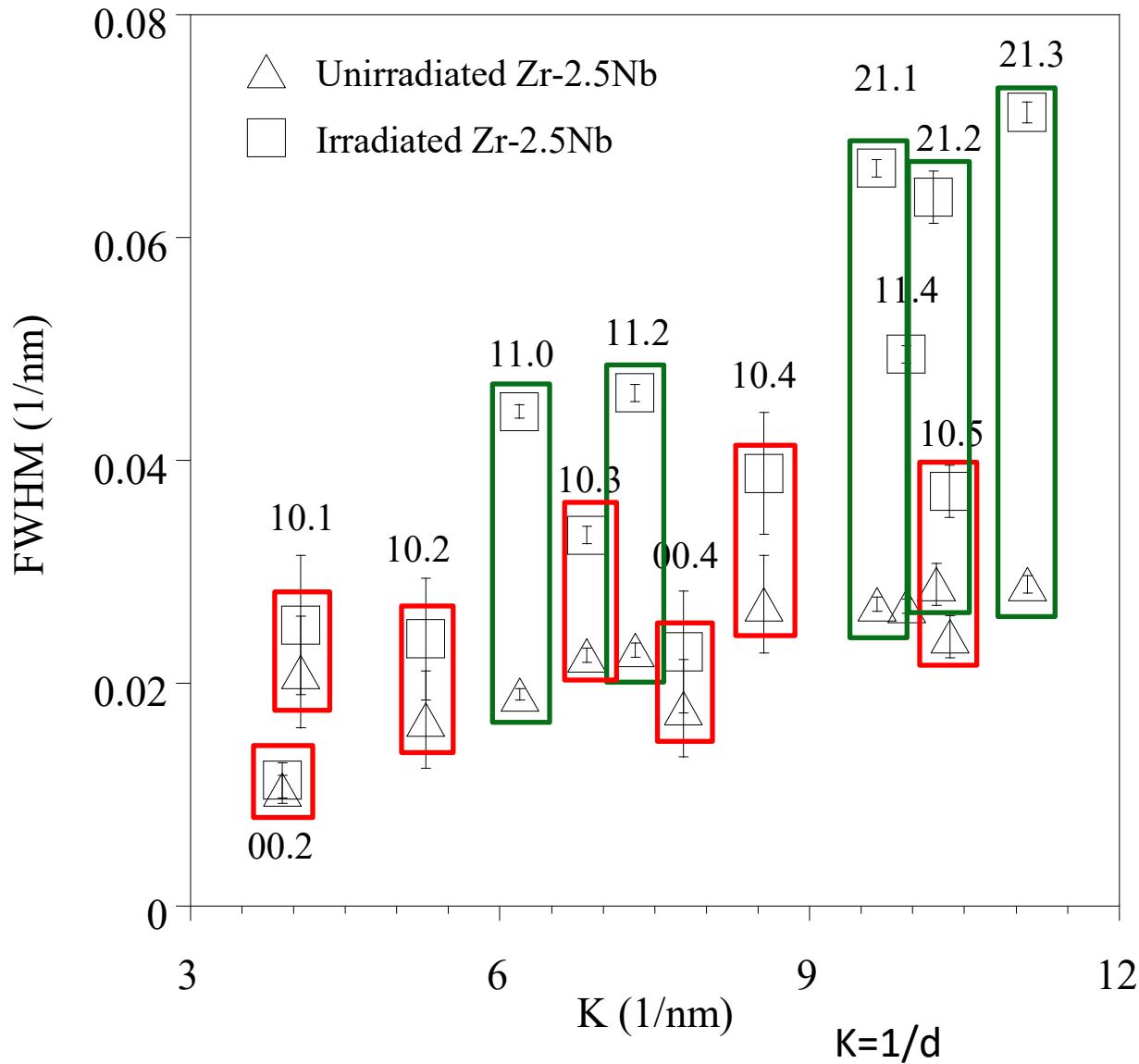
large FWHM change =>

**gb  $\neq 0$**

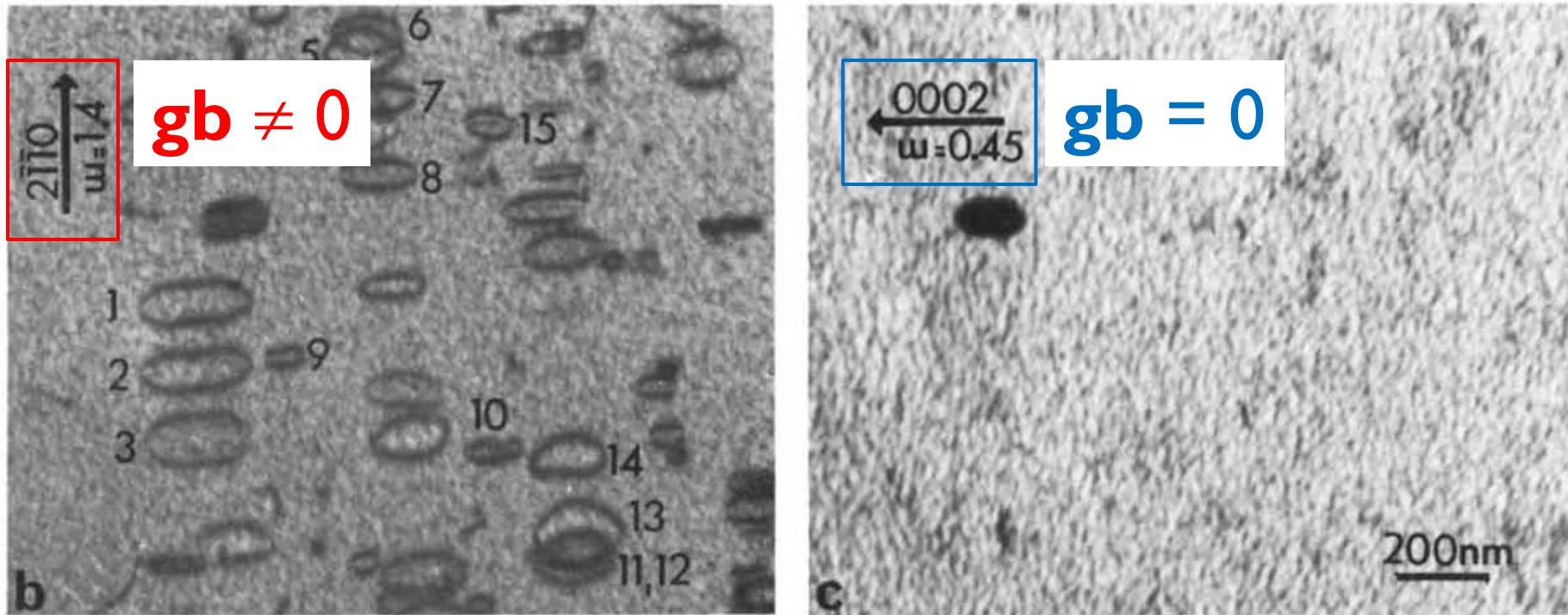
11.0, 11.2,  
21.1, 21.3, 21.2



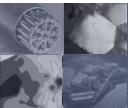
Irradiation creates mainly  
 $\langle a \rangle$  Burgers vectors?



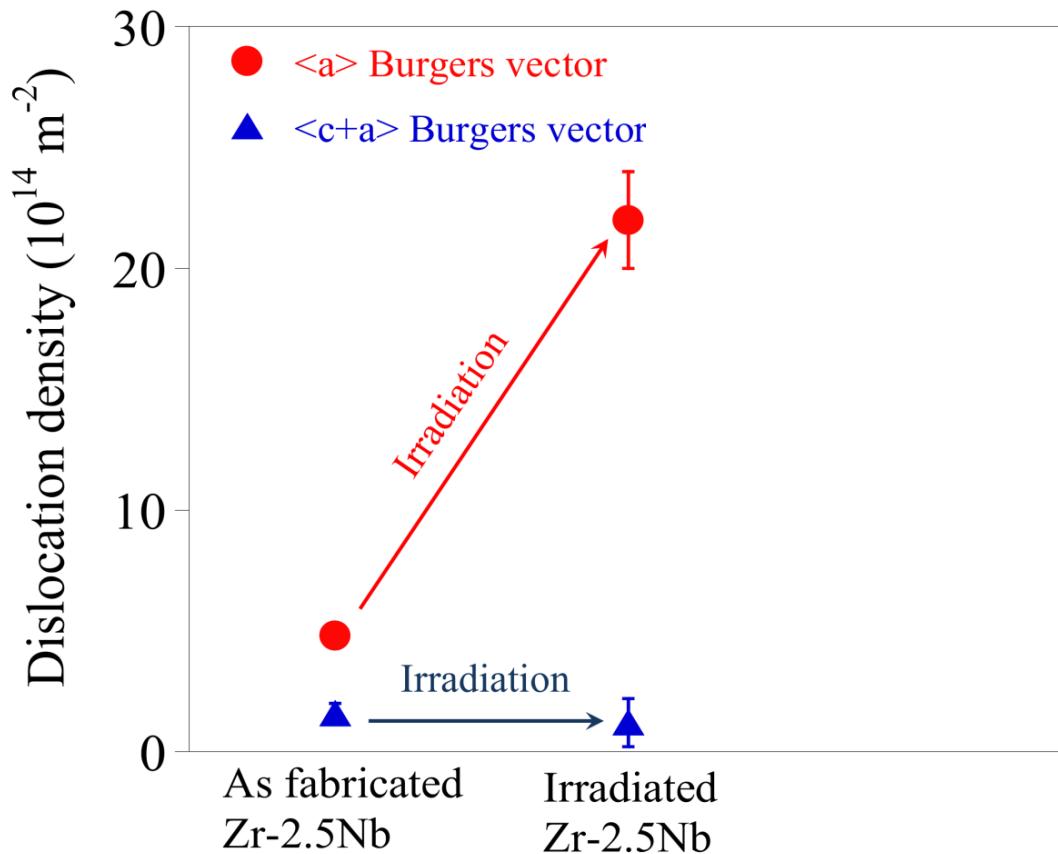
## The effect of the **dislocation contrast factors** in TEM



Jostsons, A., Kelly, P. M. and Blake, R. G., *Journal of Nuclear Materials*, **66** (1977) 236-256.



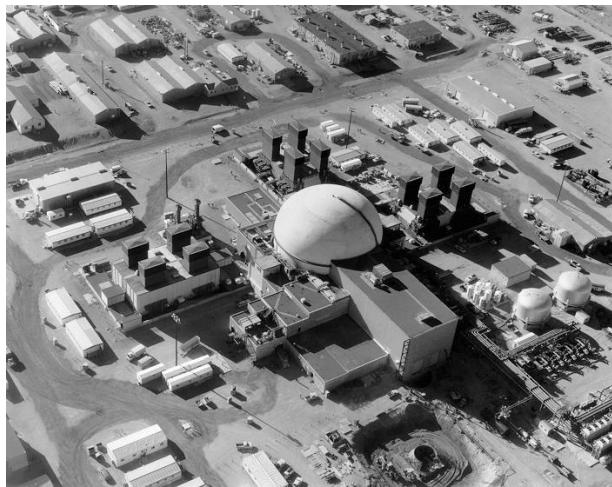
# Quantitative dislocation densities obtained by the eCMWP method: the microstructure of the pre-annealed irradiated Zr-2.5Nb



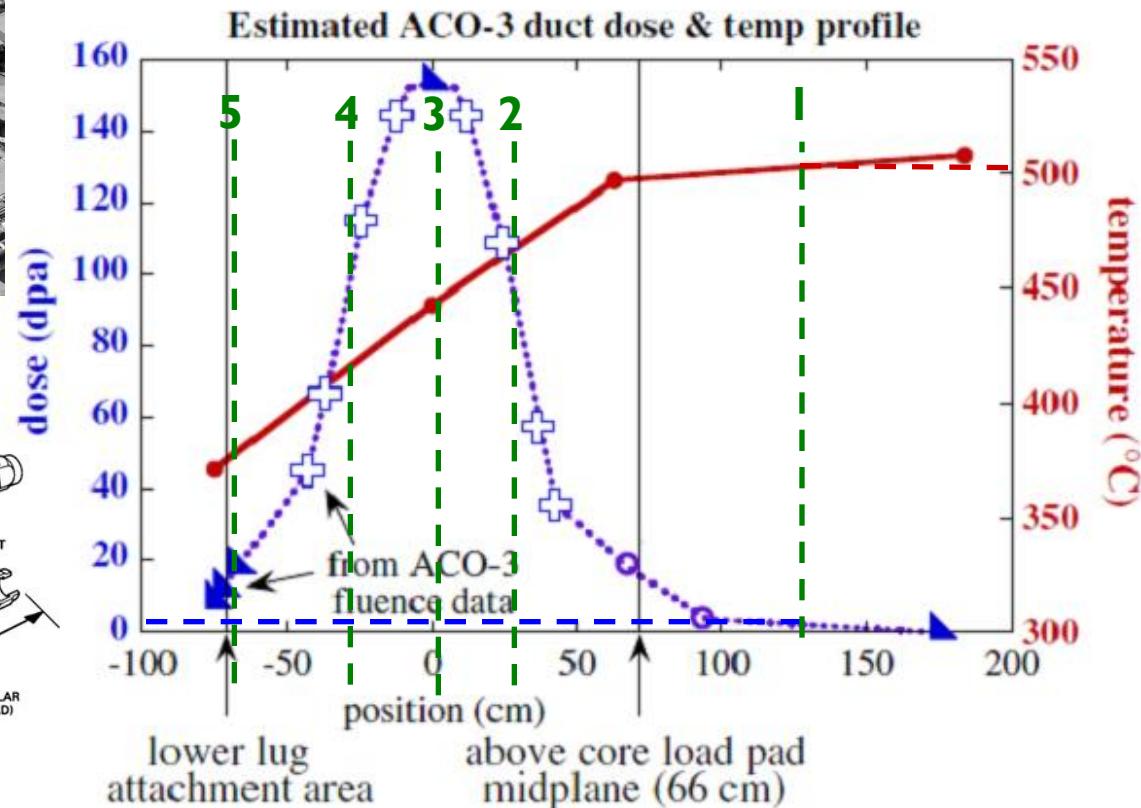
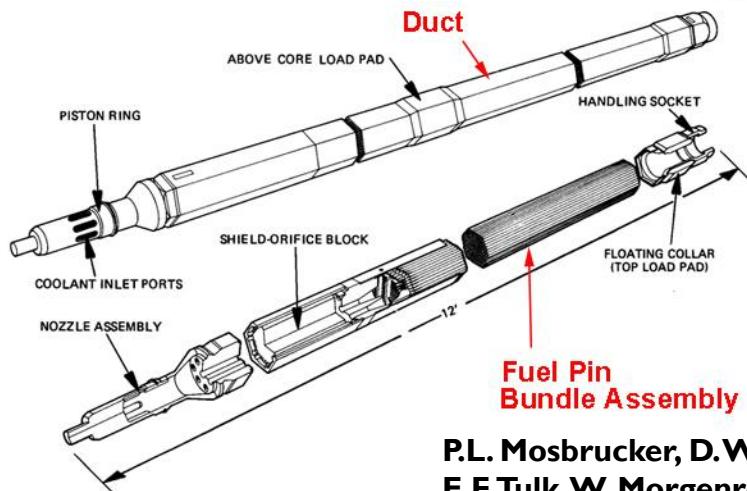
L. Balogh, D.W. Brown, P. Mosbrucker, F. Long, M.R. Daymond, *Acta Mater.*, **60**, (2012) 5567-5577



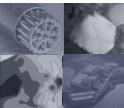
## Example 2: Irradiated HT-9 Steel

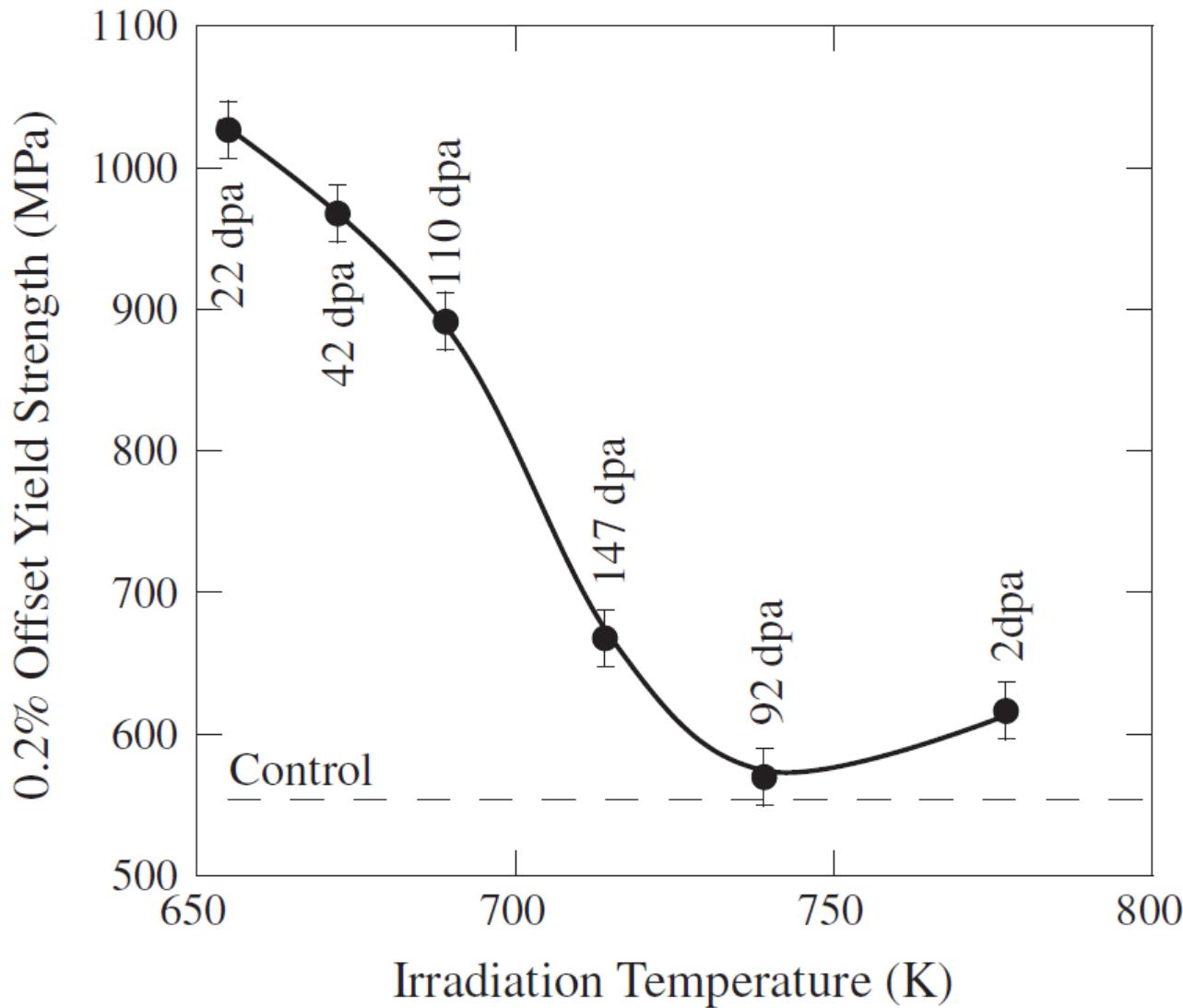


FFTF, Hanford site, WA

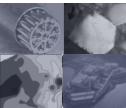


P.L. Mosbrucker, D.W. Brown, O. Anderoglu, L. Balogh, S.A. Maloy, T.A. Sisneros, J. Almer, E.F. Tulk, W. Morgenroth, A.C. Dippel *J. Nucl. Mater.*, 443, (2013) 522-530.

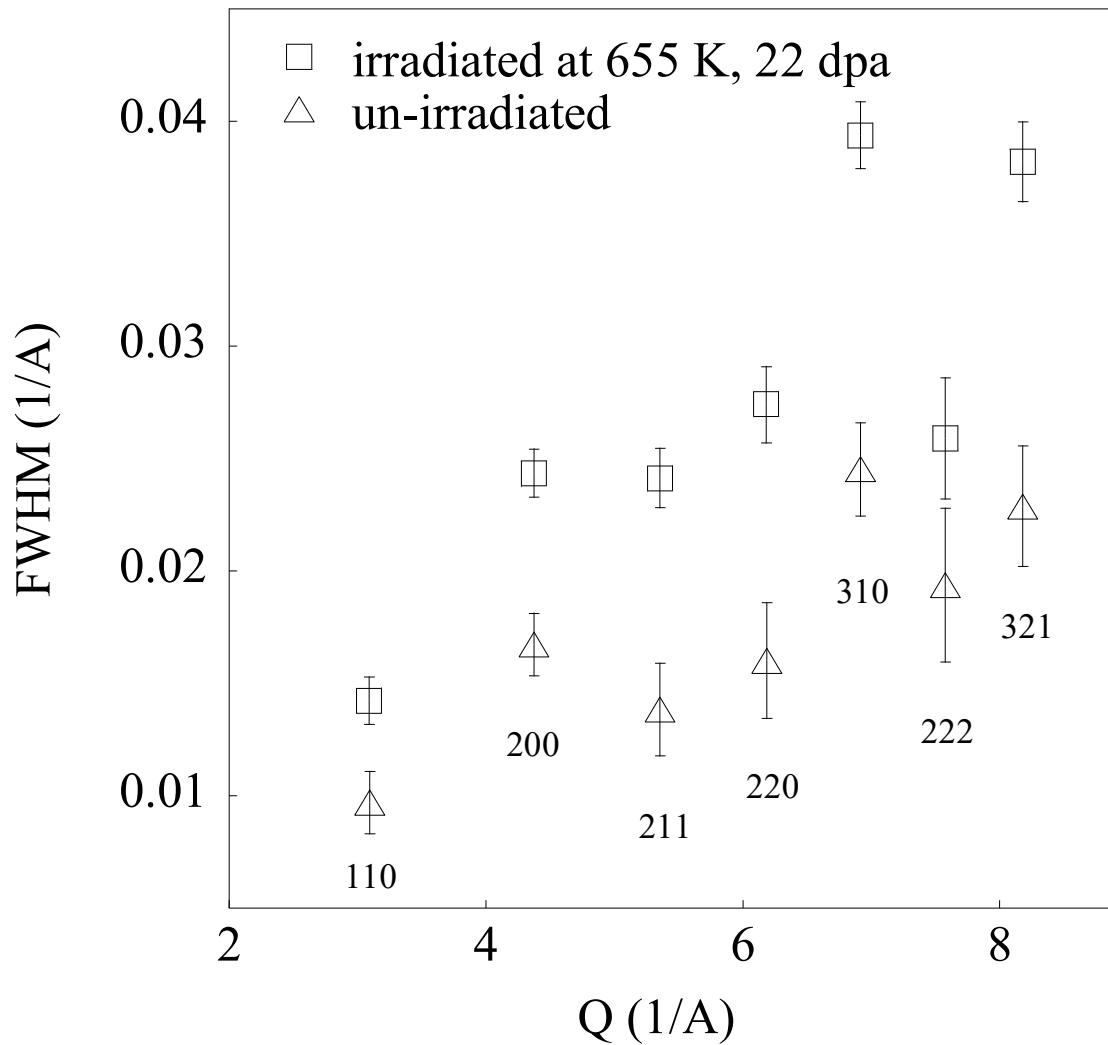




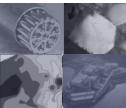
P.L. Mosbrucker, D.W. Brown, O. Anderoglu, L. Balogh, S.A. Maloy, T.A. Sisneros, J. Almer,  
E.F. Tulk, W. Morgenroth, A.C. Dippel *J. Nucl. Mater.*, **443**, (2013) 522-530.



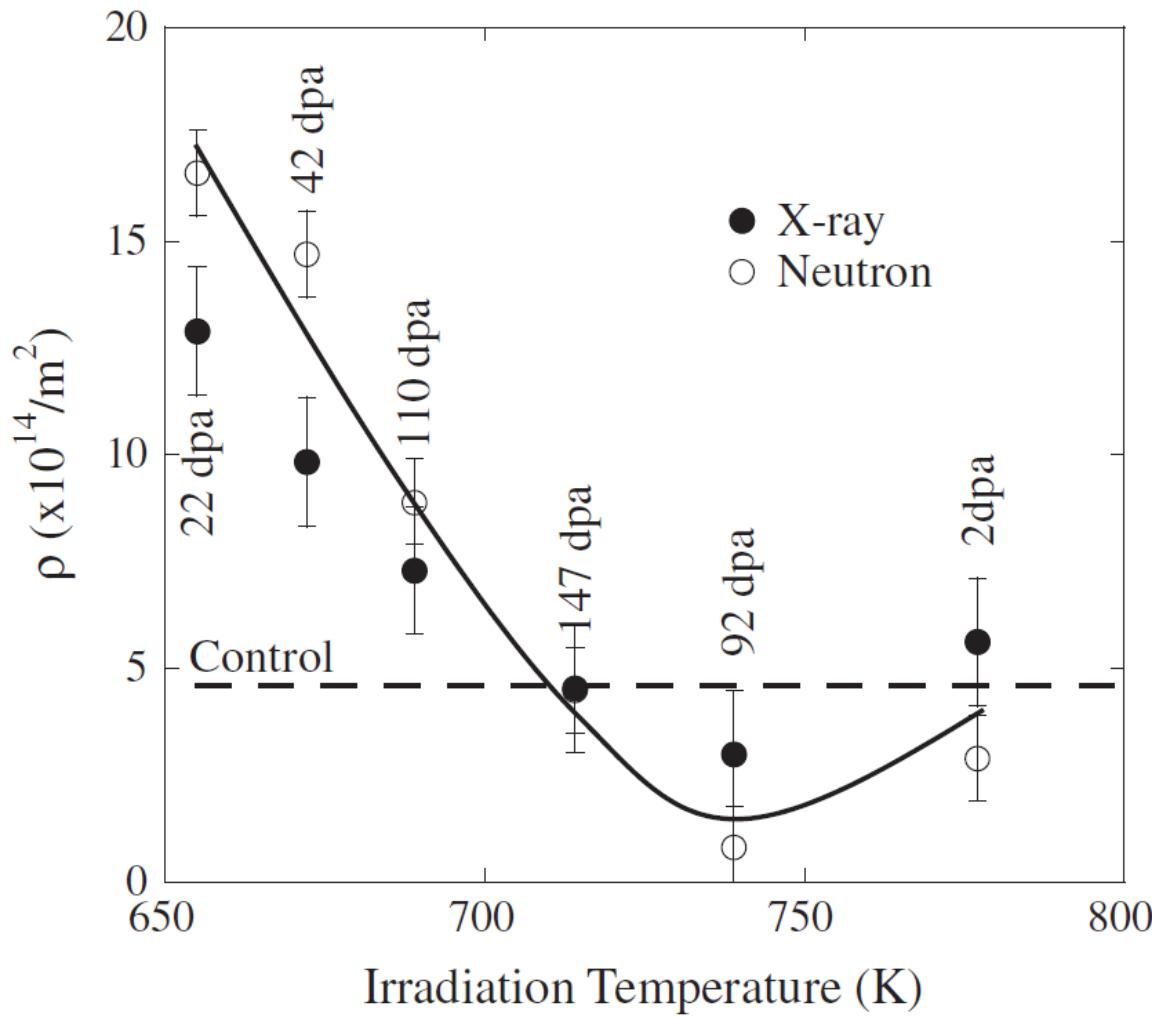
Significant peak broadening is observed due to the defects created by the irradiation



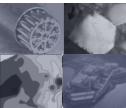
P.L. Mosbrucker, D.W. Brown, O. Anderoglu, L. Balogh, S.A. Maloy, T.A. Sisneros, J. Almer,  
E.F. Tulk, W. Morgenroth, A.C. Dippel *J. Nucl. Mater.*, **443**, (2013) 522-530.

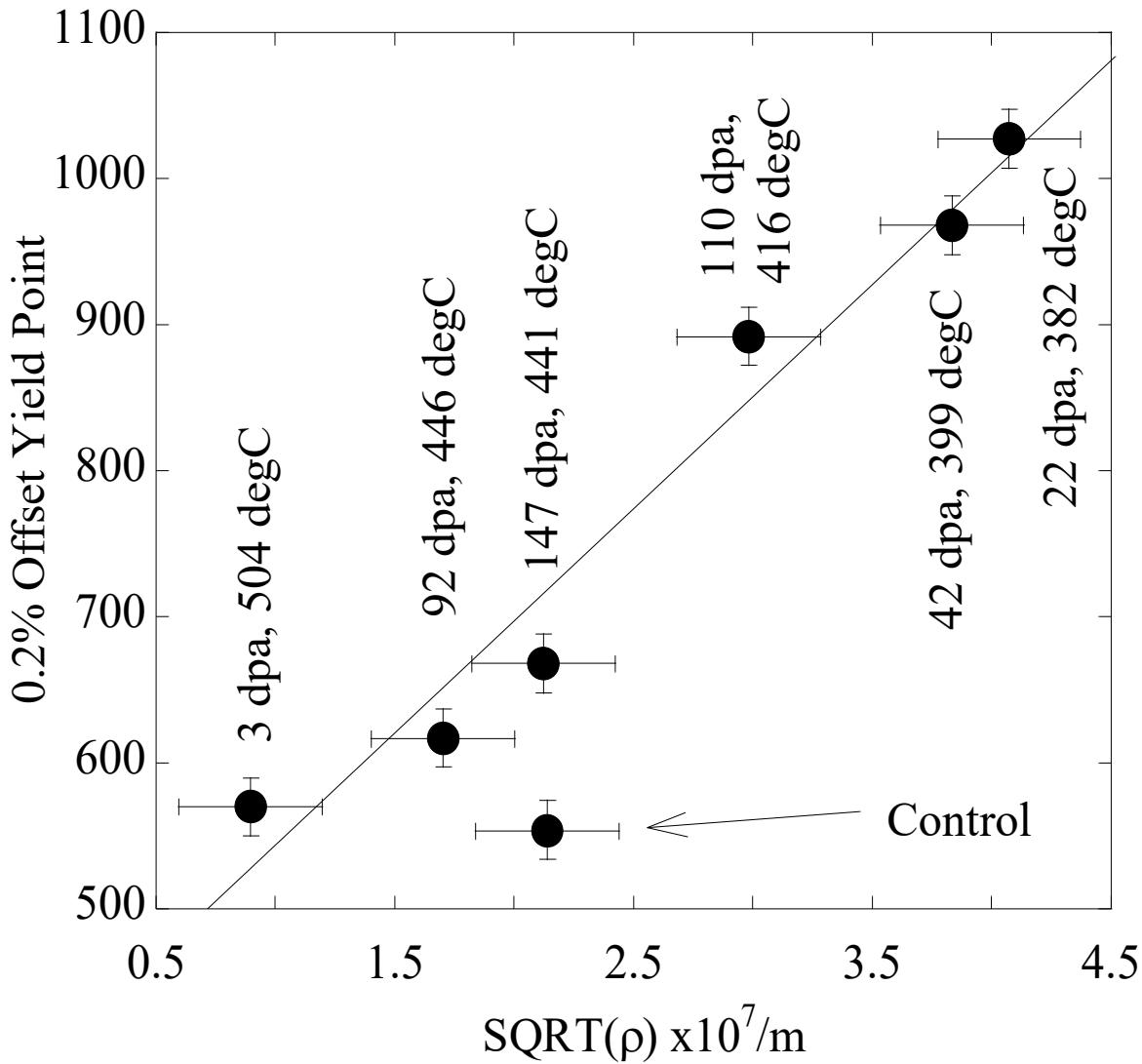


The microstructure of the irradiated samples are predominantly controlled by the irradiation temperature



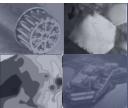
P.L. Mosbrucker, D.W. Brown, O. Anderoglu, L. Balogh, S.A. Maloy, T.A. Sisneros, J. Almer, E.F. Tulk, W. Morgenroth, A.C. Dippel *J. Nucl. Mater.*, **443**, (2013) 522-530.





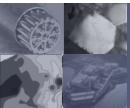
- the dislocation density follows the Taylor equation: estimates of irradiation induced hardening may be obtained from diffraction measurements rather than destructive mechanical tests.

P.L. Mosbrucker, D.W. Brown, O. Anderoglu, L. Balogh, S.A. Maloy, T.A. Sisneros, J. Almer, E.F. Tulk, W. Morgenroth, A.C. Dippel *J. Nucl. Mater.*, **443**, (2013) 522-530.



# Conclusions & summary

- Diffraction Line Profile Analysis (DLPA) is a powerful tool for the quantitative characterization of the microstructure.
- Diffraction measurements for DLPA can be non-destructive and can be performed in-situ.
- DLPA and microscopy methods (TEM, SEM, ...) are complementary characterization techniques.



# Thank you for your attention!

## Acknowledgements

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AECL

UNENE

COG

Bruce Power

DOE-BES

LANL-LDRD

